



Foreword



Labelling Solutions. Made by Stell – Comprehension. Safety. Orientation.



Dear Business Partner,

we are pleased that you are interested in our company and products. For more than 40 years, we have aimed to ensure that working environments are clear-cut and safe. With our high-quality materials and distinct industry knowledge in the fields of energy, chemicals, maritime, industry and fire protection, we are ready to serve as your qualified partner.

The new catalogue offers a comprehensive product selection when it comes to plant labelling and safety identification. With this catalogue, we are providing you with a resource to help you get to know all our products while also facilitating your selection of the product that is most suitable for you.

We are also happy to develop customised solutions for your specific requirements. Our team of experts will help you with any questions you may have.

We look forward to working with you.

Sincerely,

Jan Bernd Stell, Managing Director of Stell GmbH



Contents

STELL GmbH



About the company	4
Our business approach – Labelling in a complete package	5

Plant Labelling







Introduction	8
Original Stell "Stecksystem"	10
Printed and Engraved Signs	32
Slide-In System	36
Pipe Labelling – Stickers and Tapes	54
Tank Labelling	61
Pre-Labelling	64
Fastening and Accessories	65
Plans for Process Engineering	72

Safety Identification







Introduction	76
Safety Way Guidance System	78
Additions to Safety Way Guidance System	82
Safety Signs	84
Safety Markings for Obstacles and Hazardous Areas	97
Floor Marking and Anti-Slip Tapes	98
Knuffi® Warning and Protection Profiles	101
Plans for Safety Identification	104
Fastening and Accessories	107

About the Company



Since 1976, we at Stell GmbH have established ourselves as a modern group of medium-sized companies on the market for labelling and signage solutions. Providing comprehension, safety and orientation in buildings, process plants and at sea is our primary goal. High-quality materials and distinct industry knowledge in the fields of energy, chemicals, maritime, industry and fire protection ensure that the working environment is clear-cut and safe for personnel and employees.

The labelling of plants as well as safety identification are among our core competencies. As a global group of companies with branches in Germany, the Netherlands and India, we work together with our partners and customers to ensure comprehensive, effective and correct labelling solutions.

Our aim is to offer you a 100% carefree package. Our business approach allows us to offer you a one-stop-shop for all steps of the process chain. Project planning, production, on-site installation and documentation supervised by qualified consulting – our labelling solutions represent a complete package. Thanks to this approach we provide optimal coverage for all customer requirements. In addition, we have built up a

close-knit network of competent and reliable partners and suppliers to provide extra services whenever needed.

The Stell group at a glance

- 150 motivated employees
- more than 45 years of experience in the market
- distinct industry knowledge
- sustainable support

That's us! We look forward to meeting you.



Our business approach – Labelling in a complete package

Current laws, regulations and standards are the focal points when it comes to labelling. By using our business approach, we ensure that as far as signage is concerned, the working environment is safe and easy to understand. Stell does much more than merely produce signs and labelling materials; we cover the entire process chain for labelling and achieve results that are precisely tailored to meet your individual needs.

The complete package includes reliable project planning, production, on-site installation and documentation. All four phases are always accompanied by the sustainable support of our employees. This approach helps you, the customer, to avoid the time-consuming task of coordinating different service providers on your own.

Consulting

As part of our reliable service, we already advise you in advance on an independent, subject-specific basis. And also during the implementation process we will support you, answer your questions and keep you informed about the labelling process. By doing this, we are jointly able to maintain a safe and clear-cut working environment.

Project planning

In order to establish a safe working environment, we determine the current labelling status on your premises and structures by means of an on-site evaluation. We examine your individual needs and record it as a basis to make future provisions for your equipment, the manufacture of your health and safety labelling, and/or the creation of an escape route plan. For example and after an onsite visit, we work out a list with required signs as well as labelling recommendations. We conduct discussions about necessary materials, contents, layouts and flexible installation and documentation with our customers in advance. Additionally, we carry out a check to see whether your piping and instrumentation diagrams, labelling and escape route plan are up to date after restructuring or maintenance works.

Production

We manufacture your signs and plans in our very own production facility in Bocholt. Our dynamic manufacturing combined with direct access to our machinery allows us to tailor our production procedure to your individual order. We are glad to comply with requests for special designs and manufacture any standard product from our own warehouse in very good time. The in-house warehouse for raw materials aids us in our goal of guaranteeing flexibility and quality for our customers. Our quality is confirmed by our certificates. Complying with ISO 9001, we work according to generally recognised quality standards. In addition, our SCC certificate demonstrates distinct consideration for safety, health and environmental protection aspects.



On-site installation

Various sign-, fastening- and product variants are presented, installed, tested and approved by our expert staff. Our own installation crew possess comprehensive background knowledge as well as an acute awareness of industry specifics and process engineering for plants. They are therefore able to work independently at your site and spare you the use of scarce resources. This of course isn't the only option, as we will gladly leave the on-site installation in your hands after the project planning and production is complete. We can also provide you with a supervisor who will help to ensure that your work meets the Stell quality standard.

Documentation

Our insistence on high-quality work obliges us to keep detailed documentation of the on-site situation. Whether by handwriting, Excel or CAD, we document the steps of our labelling work and make them available to you on request. We draw up P&ID revision work according to DIN EN ISO 10628 as well as final drawings that include attribute allocation. Furthermore, we are also well-versed when it comes to compiling fire prevention plans.

Stell Inspections App



Inspection, Service and Maintenance – efficient and reliable



Maintenance 4.0 - mobility thanks to Stell!

With the new Stell Inspections App you can use your mobile gadget for any kind of maintenance works. Thanks to our Auto-ID-Signs you can label your plant components and equipment and seamlessly connect them with modern systems. The customizable templates of our App will guide your technicians through all working steps that need to be carried out.

Your benefits

NFC and RFID ready Stell signs allow for digital processing

Auto-ID-Components provide fault-free data acquisition for enhanced processing reliability

Staff, App and signs form a closed work cycle

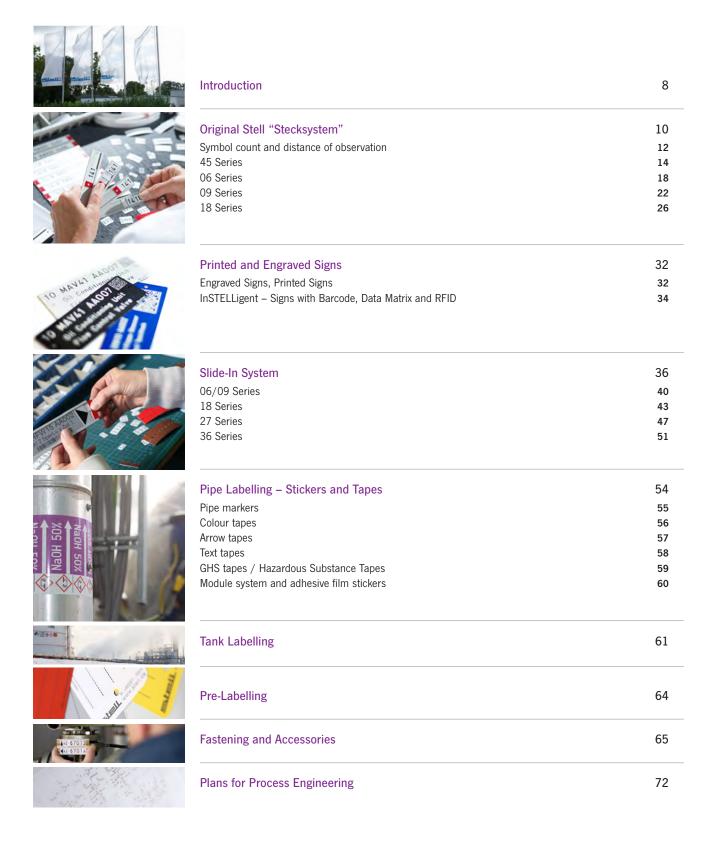
Saving resources by paperless processing

Increased efficiency by real-time evaluation of results

Want to know more? Get in contact with us today!



Plant Labelling



Introduction



To achieve clear understanding and sustainable work in energy and chemical plants, a distinct knowledge of plant components, pipes, tanks, containers is necessary. These days, straightforward plant labelling is indispensable.

In order to create a safe and comprehensive work environment it needs suitable planning, correct choice of the required labelling and professional fastening of the signs – which Stell offers as a complete package. During the planning phase we evaluate the on-site situation and the existing documentation. Should the required documentation, e.g. sign lists or up-to-date P&IDs, not be available we'll be happy to compile these for you, already taking into consideration the best choice of products and fastening materials. During the next phase, our expert staff independently carries out the labelling in a safe and professional manner for you. All of these tasks are included in the labelling project documentation (also in digital form of your choice) that will be handed out to you upon completion of the project or agreed parts of the project.

Thanks to a sophisticated product range, we are able to aid in providing comprehension and efficiency at your location. Whether specific identification Systems for Power Stations (KKS), plant labelling systems or customer coding, our signs permanently and concisely display essential information, facilitate communication and serve as a visual aid for you and your employees in your daily work. In addition, proper plant labelling helps to prevent operator errors or accidents and reduces the operating, maintenance and servicing costs throughout the entire service life.

Compulsory labelling and its implementation – standards and laws

Plant labelling is either regulated by international law in its various areas of application, or existing standards apply as directives. In Europe, safety-relevant labels are required by law – especially at the workplace. In addition to the above mentioned identification Systems for Power Stations (KKS) or its successors – the Reference Designation System for Power Plants and plant labelling system – there are further regulations, standards and laws which are crucial to plant labelling.

Generally, plant labelling requires the labelling to be concise and in accordance with the latest technological standards.

Our labelling is designed according to German standard DIN 2403 (see grafic 1) as well as Germany's Gefahrstoffverordnung (GefStoffV, see grafic 2), or "Ordinance on Hazardous Substances", and can be adapted to your individual needs.

We would be pleased to advise you on your labelling obligations, functional set-ups and our in-house labelling systems.

Grafic 1 Group and additional colour of the fluid content (DIN 2403)												
Application	Oxygen	Water	Steam	Air	Flammable gases	Non flamma- ble gases	Acids	Alkalis	Flammable liquids and fixed materials	Non flammable liquids and fixe materials		
Group colour	RAL5005	RAL6032	RAL3001	RAL7004			RAL2010	RAL4008	RAL8002	RAL8002		
Additional colour	-	-	-	-	RAL3001	RAL9004	-	-	RAL3001	RAL9004		
Text colour	RAL9003*	RAL9003*	RAL9003*	RAL9004	RAL9004	RAL9004	RAL9004	RAL9003*	RAL9003*	RAL9003*		



Grafic 2 CLP/GHS Pictogram Symbols and Hazard Classes







Flame Oxidizing



Gas Cylinder



Corrosive



Severe Toxic



Acute Toxic



Health Hazard



Environmental

How to label according to German DIN standards

With DIN 2403, the German Institute for Standardization defines the currently valid technology standard for labelling pipes according to their content for above ground pipes on land. In DIN 2403, the following components are defined as compulsory minimum specifications:

- Group and additional colour of the content
- Flow direction
- · Indication of the fluid content

Other indicators (pressure, temperature, etc.) are optional.

Furthermore, the standard specifies how large a label should be depending on its distance of observation, and it makes several labelling recommendations that should be followed.

Specify the correct distance of observation

A formula is used for calculating and deciding on a label's size (Grafic 3) and the font height.

 $\mathbf{D} = h \times Z$

Whereby:

D = the distance of observation,

h = the font height,

Z = the distance factor.

300 for letters and numbers

100 for fire protection signs

40 for hazard symbols

For us, the distance of observation is determined on two levels. Either the correct font height can be calculated from the desired distance of observation on site, or, depending on the maximum distance of observation, the correct installation location for the labelling can be determined from the potential font height at the site.

Grafic 3 Example distance of observation (Scale 1:1)

Distance of observation (D) text = 1.5 m



Distance of observation (D) GHS symbol = 1,5 m



Original Stell "Stecksystem"



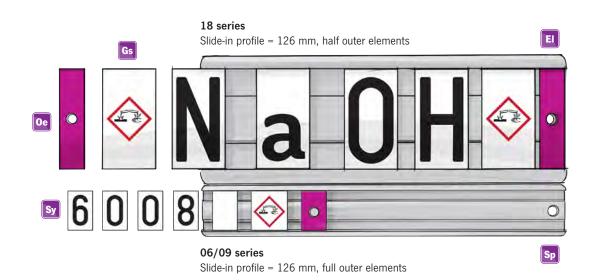
The original Stell "Stecksystem" is a patented product for plant labelling that is specially designed for the labelling of components. Consisting of a sign-bracket, a slide-in profile, individually insertable symbols (letters, numbers etc.) and outer elements, the "Stecksystem" allows you to individually handle and design your sign. All symbols can be exchanged and contents can be adjusted when required.

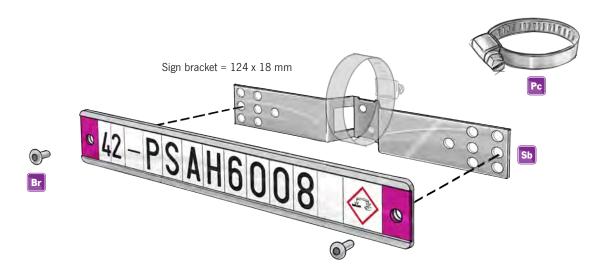
Codings and information are flexibly compiled as individual symbols and can be supplemented with hazardous substance or GHS pictograms, the medium's desired flow direction and its group colour in accordance with DIN 2403. The "Stecksystem" is available in various series which can be ideally combined, regardless of size.

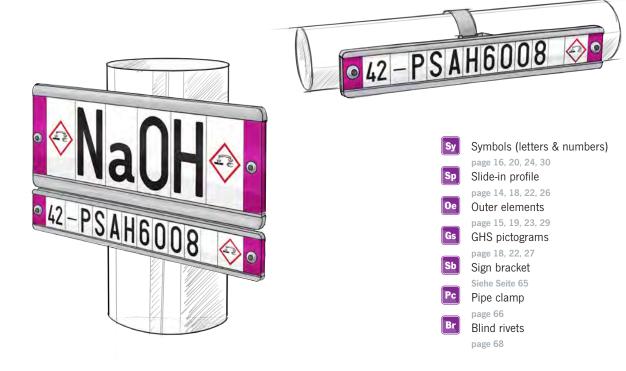
Two material designs are available for all series. Our trademark Luxotherm® plastic offers tremendous resistance against UV radiation and contains zero chlorides. All symbols and slide-in profiles are also available as aluminium versions should temperatures in the application area be higher. On request, the original Stell "Stecksystem" can be delivered with the necessary fastening material.













Symbol count and distance of observation

As the height of the font determines the distance of observation of your sign we offer the "Stecksystem" in different series, providing good visibility at close and long range. Having determined the required distance of observation and the corresponding font height you will now have to choose the number of symbols.

The overview shows how many characters and symbols will fit in a slide-in profile of a given length. Additionally, on the right side you can find a few examples of possible combinations of these series and the integration of special symbols as e.g. the GHS pictograms.

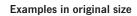
Possible combinations of the "Stecksystem" series

	45 series	06 series	09 series	18 series		
	A	A	A	A		
Font height	5 mm	8 mm	10 mm	30 mm		
Observation distance	1,5 m	2,4 m	3 m	9 m		
Slide-in profile	Symbol count (with full	outer elements)				
45 mm	6	-	-	_		
54 mm	8	-	-	_		
63 mm	10	-	-	_		
72 mm	12	9	6	2 / 3*		
81 mm	14	-	-	-		
90 mm	16	12	8	3 / 4*		
99 mm	18	-	-	_		
108 mm	20	15	10	4 / 5*		
126 mm	24	18	12	5 / 6*		
144 mm	28	21	14	6 / 7*		
162 mm	32	24	16	7 / 8*		
180 mm	36	27	18	8 / 9*		
198 mm	-	30	20	9 / 10*		
216 mm	-	33	22	10 / 11*		
234 mm	-	36	24	11 / 12*		
252 mm	-	39	26	12 / 13*		
270 mm	-	42	28	13 / 14*		
288 mm	-	45	30	14 / 15*		
306 mm	-	48	32	15 / 16*		
324 mm	-	51	34	16 / 17*		
342 mm	-	_	-	17 / 18*		
360 mm	-	_	-	18 / 19*		
- = length not available				*half outer elements		

= length not available

= example on page 13

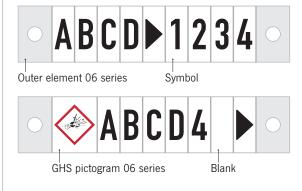




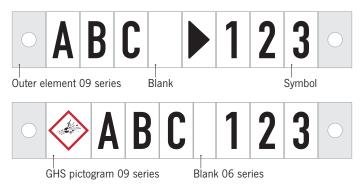
45 series



06 series



09 series

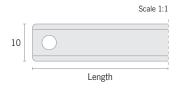


18 series



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Distance of observation 1,5 m



Sp Slide-in profile

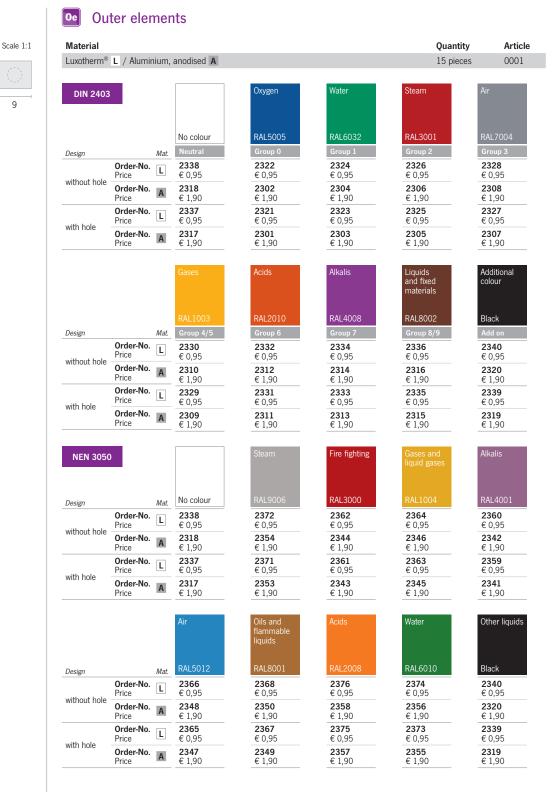
Material		Quantity	Article		
Chlorid free plastic K / Alu	minium, anodised A	5 pieces	0002		
Length	Number of symbols*	Mat. Ma	nt.		
45 mm	6	Order-No. K 2061 Price € 1,45	2049 € 2,3		
54 mm	8	Order-No. K 2062 Price € 1,60	205 0 € 2,4		
63 mm	10	Order-No. K 2063 Price € 1,75	205 :		
72 mm	12	Order-No. K 2064 Price € 1,90	205 2,7		
81 mm	14	Order-No. K 2065 Price € 2,05	205 € 2,9		
90 mm	16	Order-No. K 2066 Price € 2,20	205 € 3,0		
99 mm	18	Order-No. K 2067 Price € 2,35	205 ! € 3,2		
108 mm	20	Order-No. K 2068 Price € 2,50	205 € 3,3		
126 mm	24	Order-No. K 2069 Price € 2,80	205 : € 3,6		
144 mm	28	Order-No. K 2070 Price € 3,10	205 € 3,9		
162 mm	32	Order-No. K 2071 Price € 3,40	205 9 € 4,2		
180 mm	36	Order-No. K 2072 Price € 3,70	206 € 4,5		
			, .		

 $^{{}^\}star \text{The number of symbols takes into account that 2 outer elements are always added.}$

Fastening

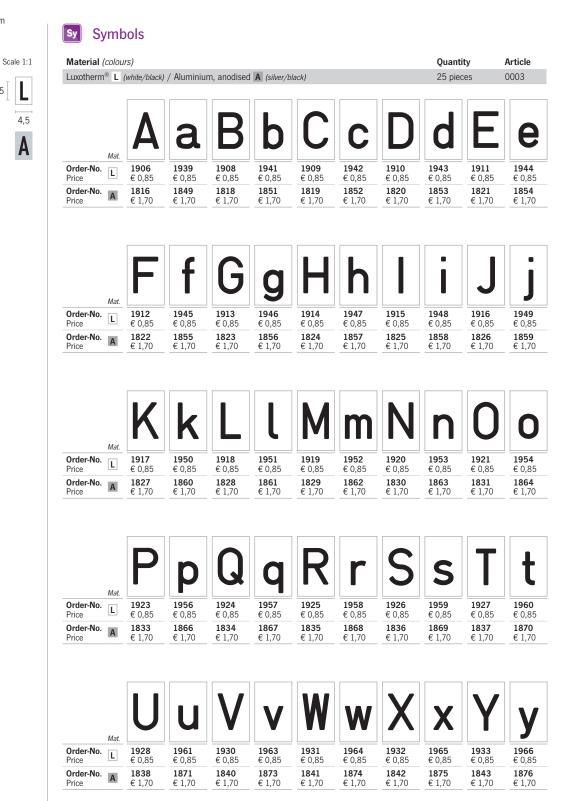
Find the suitable fastening from our system starting on page 65



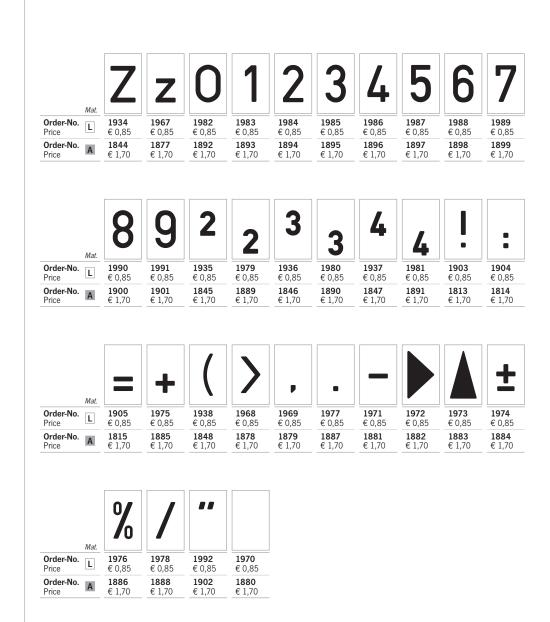


7,5

Distance of observation 1,5 m







Distance of observation 2,4 m

Scale 1:1

20
Length

Sp Slide-in profile

Material Material		Quan	ity	Article
Chlorid free plastic K / Alum	ninium, anodised A	5 piec	es	0002
Length	Number of Symbols*	Mat.	Ма	t.
72 mm	9		2008 A € 2,50	1993 € 3,75
90 mm	12		2009 A € 2,75	1994 € 4,00
108 mm	15		2010 € 3,00	1995 € 4,25
126 mm	18		2011 € 3,25	1996 € 4,50
144 mm	21		2012 € 3,50	1997 € 4,75
162 mm	24		2013 A € 3,75	1998 € 5,00
180 mm	27		2014 € 4,00	1999 € 5,25
198 mm	30		2015 A € 4,25	2000 € 5,50
216 mm	33		2016 € 4,50	2001 € 5,75
234 mm	36		2017 € 4,75	2002 € 6,00
252 mm	39		2018 € 5,00	2003 € 6,25
270 mm	42		2019 A € 5,25	2004 € 6,50
288 mm	45		2020 A € 5,75	2005 € 7,00
306 mm	48		2021 A € 6,25	2006 € 7,50
324 mm	51		2022 € 6,75	2007

 $^{^{*}}$ The number of symbols takes into account that there are always two additional outer elements. 1 GHS symbol has the same width as 2 symbols.

GS GHS pictograms





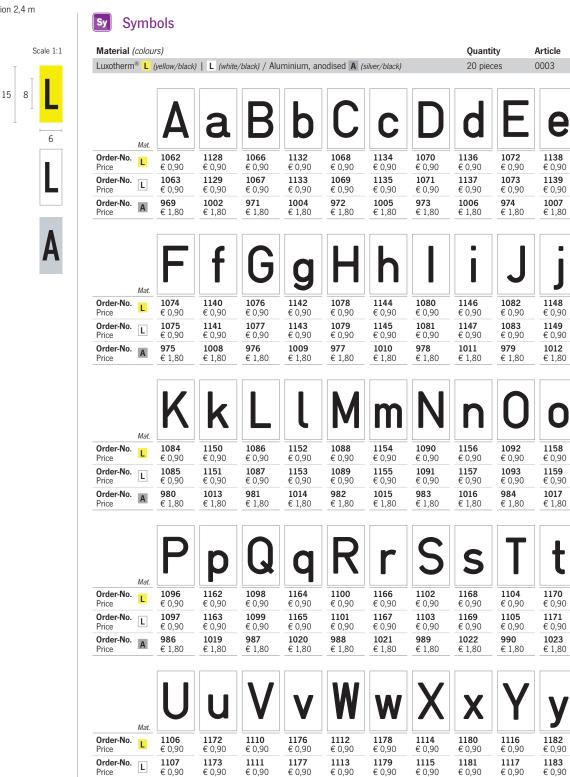




Scale 1:1

9

Distance of observation 2,4 m



€ 0.90

1026

€ 1,80

€ 0.90

994 € 1,80

1027

€ 1,80

€ 0.90

995 € 1,80

€ 0.90

1028

€ 1,80

€ 0.90

996 € 1,80

€ 0.90

1029

€ 1.80

€ 0,90

991 € 1,80

€ 0.90

1024

€ 1,80

€ 0.90

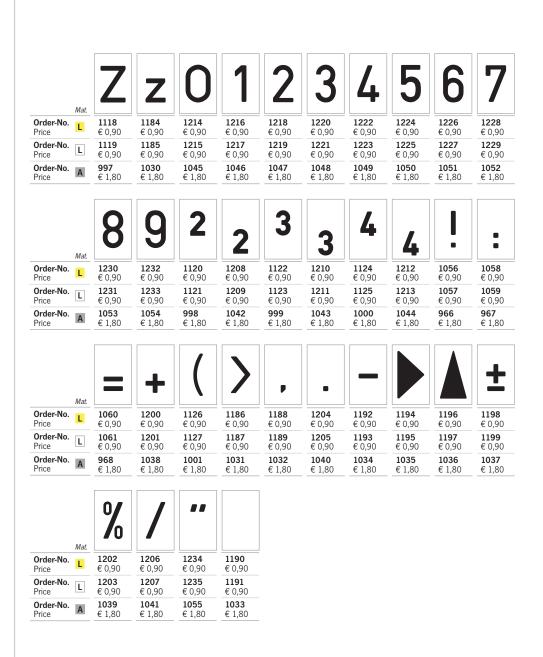
993 € 1,80

Price

Price

Order-No.





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Distance of observation 3 m

Scale 1:1

20

Length

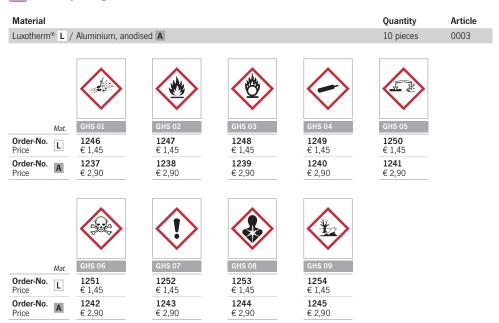
Sp Slide-in profile

Material			Quantity		Articl		
Chlorid free plastic K / Al	luminium, anodised A		5 pie	eces	0	0002	
Length	Number of symbolsl*		Mat.		Mat.		
72 mm	6	Order-No. Price	K	2008 € 2,50	Α	1993 € 3,7	
90 mm	8	Order-No. Price	K	2009 € 2,75	Α	199 4	
108 mm	10	Order-No. Price	K	2010 € 3,00	Α	1995 € 4,2	
126 mm	12	Order-No. Price	K	2011 € 3,25	Α	1996 € 4,5	
144 mm	14	Order-No. Price	K	2012 € 3,50	Α	1997 € 4,7	
162 mm	16	Order-No. Price	K	2013 € 3,75	Α	1998 € 5,0	
180 mm	18	Order-No. Price	K	2014 € 4,00	Α	199 9 € 5,2	
198 mm	20	Order-No. Price	K	2015 € 4,25	Α	200 0 € 5,5	
216 mm	22	Order-No. Price	K	2016 € 4,50	Α	2001 € 5,7	
234 mm	24	Order-No. Price	K	2017 € 4,75	Α	2002 € 6,0	
252 mm	26	Order-No. Price	K	2018 € 5,00	Α	2003 € 6,2	
270 mm	28	Order-No. Price	K	2019 € 5,25	Α	200 4 € 6,5	
288 mm	30	Order-No. Price	K	2020 € 5,75	Α	200 5 € 7,0	
306 mm	32	Order-No. Price	K	2021 € 6,25	Α	200 € 7,5	
324 mm	34	Order-No. Price	K	2022 € 6,75	Α	2007 € 8,0	

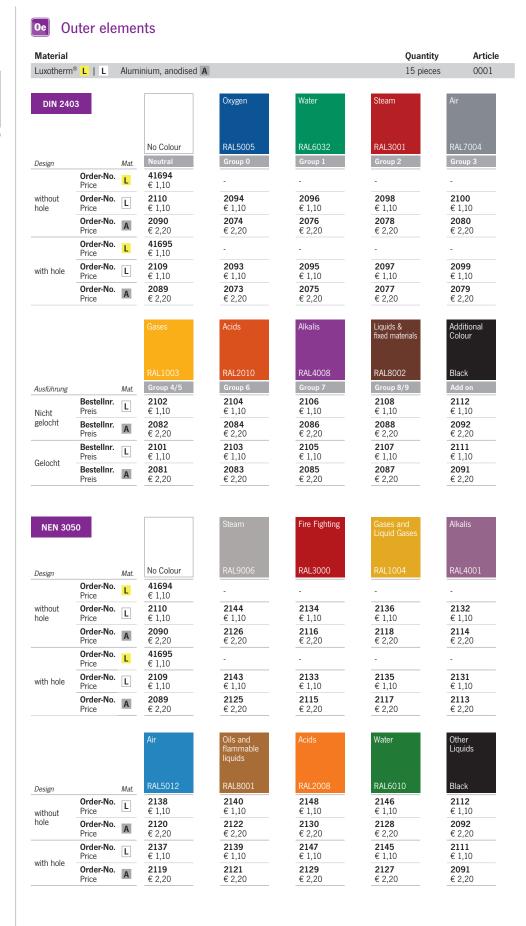
^{*}The number of symbols takes into account that there are always two additional outer elements.

GS GHS pictograms





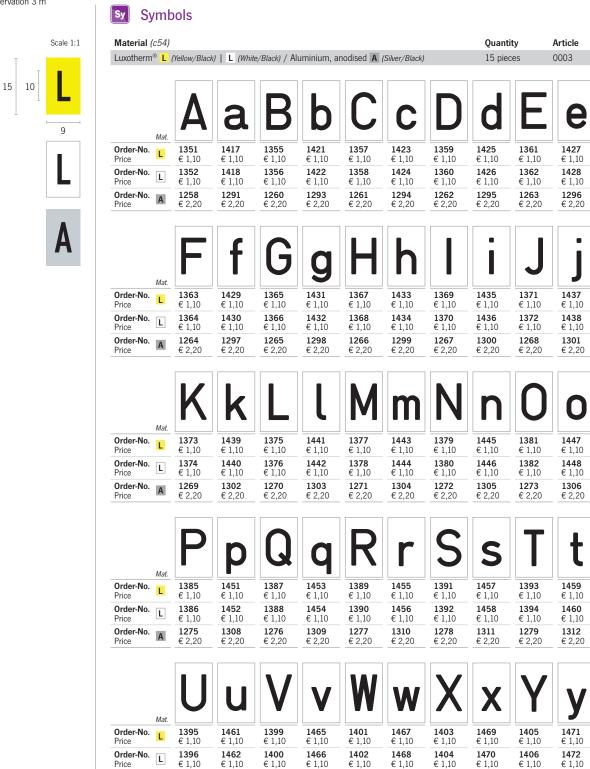




Scale 1:1

9

Distance of observation 3 m



€ 1,10

1313

€ 2.20

1280 € 2,20

€ 1.10

1282

€ 2,20

€ 1.10

1315

€ 2,20

1283

Price

Price

Order-No.

€ 1,10

1316 € 2,20

€ 1,10

1317

€ 1.10

1285

€ 2,20

1318

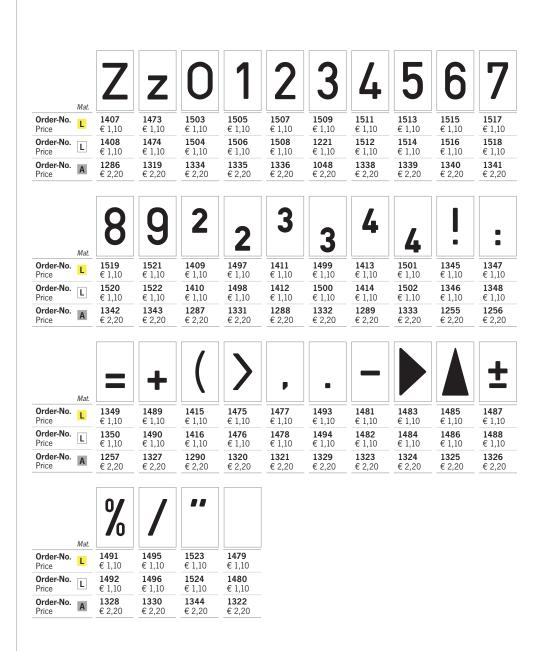
€ 2,20

€ 1,10

1284

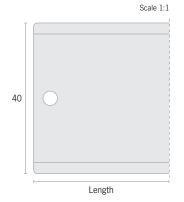
€ 2,20





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Distance of observation 9 m



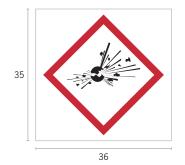
Sp Slide-in profile

Material				/	Article		
Chlorid free plastic K / Alur	minium, anodised A	5	5 pieces			002	
Length	Number of SymbolsI*		Mat.		Mat.		
72 mm	2 / 3**	Order-No. Price		'82 2,95	Α	6778 € 4,40	
90 mm	3 / 4**	Order-No. Price		'83 3,25	Α	6779 € 4,70	
108 mm	4 / 5**	Order-No. Price		'84 3,55	Α	6780 € 5,00	
126 mm	5 / 6**	Order-No. Price		'85 3,85	Α	6781 € 5,30	
144 mm	6 / 7**	Order-No. Price		36 4,15	Α	2023 € 5,60	
162 mm	7 / 8**	Order-No. Price		37 4,45	Α	2024 € 5,90	
180 mm	8 / 9**	Order-No. Price		38 4,75	Α	2025 € 6,20	
198 mm	9 / 10**	Order-No. Price		39 5,05	Α	2026 € 6,50	
216 mm	10 / 11**	Order-No. Price		140 5,35	Α	2027 € 6,80	
234 mm	11 / 12**	Order-No. Price	K €	941 5,65	Α	2028 € 7,10	
252 mm	12 / 13**	Order-No. Price	K €	142 5,95	Α	2029 € 7,40	
270 mm	13 / 14**	Order-No. Price		143 5,25	Α	2030 € 7,70	
288 mm	14 / 15**	Order-No. Price		944 5,55	Α	2031 € 8,00	
306 mm	15 / 16**	Order-No. Price	K €	9 45 5,85	Α	2032 € 8,30	
324 mm	16 / 17**	Order-No. Price	K €	7 ,45	Α	2033 € 8,90	
342 mm	17 / 18**	Order-No. Price	K 20	147 3,05	Α	2034 € 9,50	
360 mm	18 / 19**	Order-No. Price		148 3,65	Α	2035 € 10,10	

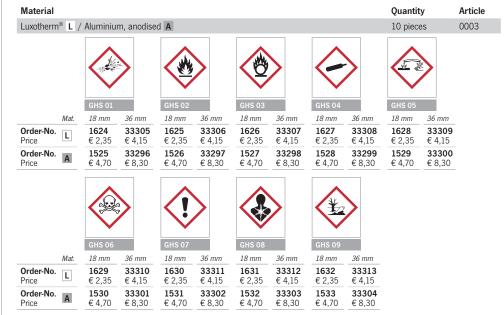
^{*}The number of symbols takes into account that there are always two additional outer elements.
**With half outer elements







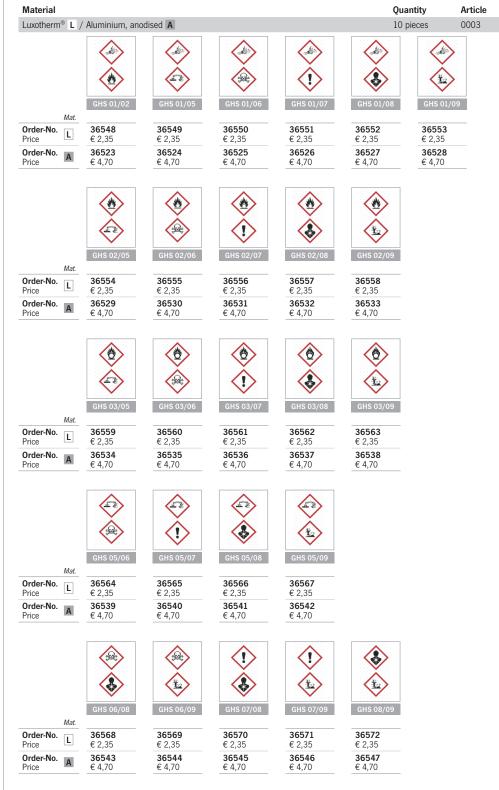
GHS pictograms



Distance of observation 9 m



GS GHS double pictograms





Scale 1:1 35 Full Half

18

9

Outer Elements Quantity Material Article Luxotherm® L | L Aluminium, anodised A (Silber/Schwarz) 10 pcs. (full)/15 pcs. (half) 0001 **DIN 2403** RAL5005 No colour Group 3 Mat. Design Order-No. 41696 41698 Price € 1,90 € 2,25 Order-No. without 2186 2298 2170 2282 2172 2284 2174 2286 2176 2288 hole Price € 1.90 € 2.25 € 1.90 € 2.25 € 1.90 € 2.25 € 1.90 € 2.25 € 1.90 € 2.25 Order-No. 2166 2278 2150 2262 2152 2264 2154 2266 2156 2268 Price € 3.80 € 4 50 € 3.80 € 4 50 € 3.80 € 4 50 € 3.80 € 4 50 € 4 50 Order-No. 41697 41699 Price € 1,90 € 2,25 Order-No. **2185** € 1.90 2297 2169 2281 2171 2283 2173 2285 2175 2287 with hole € 2 25 € 190 € 190 Price € 1.90 € 2.25 € 2.25 € 2 25 € 190 € 2.25 Order-No. 2165 2277 2149 2261 2151 2263 2153 2265 2155 2267 € 3,80 € 4.50 € 3,80 € 4,50 € 3,80 € 4,50 € 3,80 € 4,50 € 3,80 € 4,50 Addition Colour Alkalis Liquids and fixed RAL4008 RAL8002 Black Design Mat. Order-No. 2178 2290 2180 2292 2182 2294 2184 2296 2188 2300 L without Price € 1.90 € 2.25 € 1.90 € 2.25 € 1.90 € 2.25 € 1.90 € 2.25 € 1.90 € 2.25 Order-No. hole 2158 2270 2160 2162 2274 2164 2276 2280 Price € 3,80 € 4.50 € 3,80 € 4,50 € 3.80 € 4.50 € 3,80 € 4,50 € 3,80 € 4,50 Order-No. 2177 2289 2179 2291 2181 2293 2183 2295 2187 2299 Price € 1,90 € 2,25 € 1,90 € 2,25 € 1,90 € 2,25 € 1,90 € 2,25 € 1,90 € 2,25 with hole Order-No. 2157 2269 2159 2271 2161 2273 2163 2275 2279 2167 € 3,80 € 4.50 € 3,80 € 4.50 € 3,80 € 4.50 € 3,80 € 4,50 € 3,80 € 4,50 ire fighting **NEN 3050** No colour Design Order-No. 41696 41698 € 1,90 without Order-No. 2186 2298 2220 2256 2210 2212 2248 2208 2244 2246 L Price € 1,90 € 2,25 € 1,90 € 2,25 € 1,90 € 1,90 € 2,25 hole € 2,25 € 2,25 Order-No. 2192 2194 2230 2166 2278 2202 2238 2228 2190 2226 € 3,80 € 3,80 € 3,80 € 4,50 € 3,80 € 4,50 € 3,80 € 4,50 Price Order-No. 41697 41699 € 1,90 € 2,25 Price Order-No. **2185** € 1,90 **2297** € 2,25 **2219** € 1,90 **2255** € 2,25 **2209** € 1,90 **2245** € 2,25 **2211** € 1,90 **2247** € 2,25 **2207** € 1,90 **2243** € 2,25 with hole Price Order-No. 2165 2201 2237 2193 2229 2225 2277 2191 2227 2189 € 3,80 € 4,50 € 3,80 € 4,50 € 3,80 € 4,50 € 3,80 € 4,50 € 4,50 € 3,80 Price liauids RAL6010 Black Mat. Design Order-No. **2214** € 1,90 2250 2216 2252 2224 2260 2222 2258 2188 2300

29 sales@stell.com | Prices without tax

€ 1,90

2206

€ 3.80

2223

€ 1.90

€ 3,80

€ 1,90

2204

€ 3.80

2221

€ 1.90

€ 3,80

€ 2,25

2240

€ 4.50

2257

€ 2.25

2239 € 4,50

€ 2,25

2242 € 4,50

2259

€ 2.25

€ 4,50

€ 2,25

2280

€ 4.50

2299

€ 2.25

2279 € 4,50

€ 1,90

2168

€ 3.80

2187

€ 1.90

€ 3,80

€ 1,90

2198

€ 3.80

2215

€ 1.90

€ 3,80

€ 2,25

2232

€ 4.50

2249

€ 2.25

€ 4,50

2196

€ 3.80

2213 € 1,90

2195 € 3,80

without

with hole

hole

Price

Price

Price

Price

Order-No.

Order-No.

Order-No.

€ 2,25

2234

€ 4.50

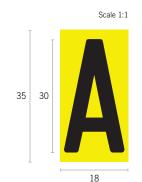
2251

€ 2.25

2233 € 4,50

18 Series

Distance of observation 9 m

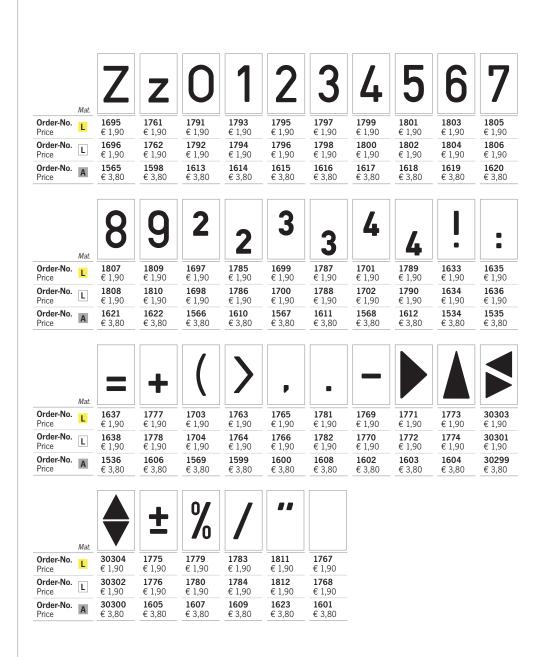












sales@stell.com | Prices without tax 31

Printed and Engraved Signs



When we talk about signs, we are usually referring to engraved or printed signs for plant labelling which are manufactured at our location in Bocholt. Both versions are available in a variety of basic materials, the standard sizes are perfectly matched to our fastenings, and they can be provided with data components such as QR codes or RFID. The location's conditions serve as the determining factor in selecting the material and the production process.

Printed Signs

Fast production even with large quantities.

Our machines can process a multitude of substrates with a wide variety of colour systems. These range from conventional solvent-based colours to multi-component colours and lacquers with extreme resistance to external influences through UV-hardening paints. Additionally, we offer a wide selection of printable materials, among them conventional polyvinyl chloride, various metals, plastics and acrylates. This way, new and frequently used contents can be combined by making use of a multitude of implementation variants.

Engraved Signs

The classic when it comes to price-performance ratio.

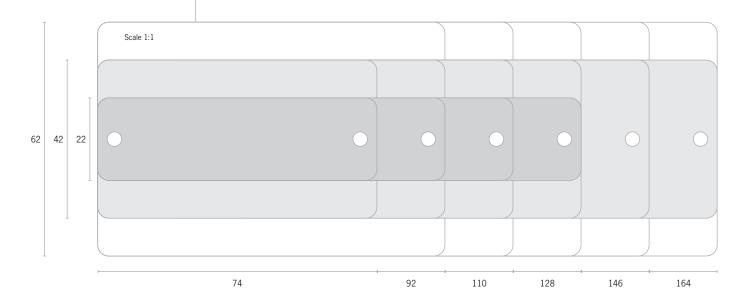
Simple and long-lasting labelling, even in temperature critical areas. Our in-house production allows us to offer cost-effective engraving and short-term delivery times. Through milling, machine engraving and laser engraving, we are able to cleanly and precisely label all plastic and metal signs. We offer about 80 different basic materials, surface textures and colour tones for you to choose from. When engraving and milling metals, the contrast in the material can also be significantly increased by the colouring of the milling groove.





Standard sizes for printed and engraved signs

Below mentioned standard sizes match our fastening systems and tools. However, different sizes are available upon request.



Scale 1:1

5 **A** 6 **A**

8 A 10 A

12 A 14 A

16 A 18 A

Character count and distance of observation

Coding and text message represent the essence of a sign. The required length of the text depends on the desired, resp. the required height of the text and the resulting length of the sign.

Font height (mm)			5	6	8	10	12	14	16	18	20	22																		
Distance of observation (m)		1,5	1,8	2,4	3	3,6	4,2	4,8	5,4	6	6,6																			
Length (mm)	ht (m	m)	Character co	Character count per line*																										
7.4	22 42	00 40		with hole	20	17	13	10	9	7	6	6	5	5																
74 mm		42	_	without hole	24	20	15	12	10	8	7	7	6	6																
92 mm	22	10	62	with hole	26	22	17	13	11	9	8	8	6	6																
92 MM	22	22	22	22	22	2 42	22 42	22 42	22 42	42	42	42	22 42	42	42	42	2 42	42	62	without hole	30	25	19	15	12	10	9	9	7	7
110	0 mm 22 42	40	60	with hole	32	27	21	16	13	11	10	10	7	7																
110 mm		22 42	22 42	22 42	22 42	22 42	62	without hole	36	30	23	18	14	12	11	11	8	8												
128 mm	22	42	62	with hole	38	32	25	19	15	13	12	12	9	9																
128 MM		42	62	without hole	42	35	27	21	16	14	13	13	10	10																
1.40		40	-	with hole	44	37	29	22	17	15	14	14	11	11																
146 mm	_	- 42	- 42	- 42	- 42	- 42	- 42	62	without hole	48	40	31	23	18	16	15	15	12	12											
164		42	60	with hole	50	42	33	25	19	17	16	16	13	13																
164 mm	_	42	62	without hole	54	45	35	27	20	18	17	17	14	14																

 $^{^{\}star}$ Stated values are approximate values that can vary, depending on font. Standard font is DIN 1451.

InSTELLigent Products - Signs with Barcode, Data Matrix and RFID



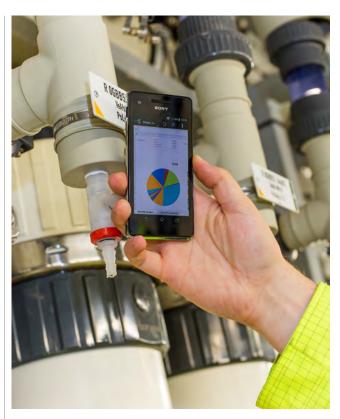
In addition to the optical information on our signs, electronically readable information is applied to them as a reference. Both our printed and engraved signs can contain an OCR font, a barcode or a Data Matrix as integral part of the print, resp. engraving. Additionally, the usage of RFID technology is an interesting option for the industries of our customers. These intelligent signs come in all sorts of shapes and represent interfaces for maintenance and servicing works of plants and plant parts and the automated identification on pipes, networks and components. We can offer you an extensive selection of signs and basic materials to create your individual interface, so please do not hesitate to get in contact with us.

Data Matrix / OCR Code

The QR code, which is used often nowadays, can be especially well recognised by simple terminal devices, therefore offering an extensive range of applications. Even in rough environments, it is not very susceptible to contamination or scratching and it can still be read if up to 25% of it is damaged. The most important aspect for reliable readability is a suitable contrast between the underground and the Data Matrix which mainly depends on the on-site lighting conditions. Would you like to know more about this application? Please get in contact with us!

RFID

A step further with regard to automation and data exchange are RFID transponders. The RFID technology allows (process) information to be read, stored and overwritten in the transponder (at the installation location in the plant) without any physical contact. Any sign equipped with an RFID transponder can thus be uniquely identified without exception. Excellent adhesive quality and resistance also make our RFID signs suitable for use in harsher environments. And if you want to take this technology to the next level you should consider our new high-tech sign with integrated transponder – the R2D2 sign.





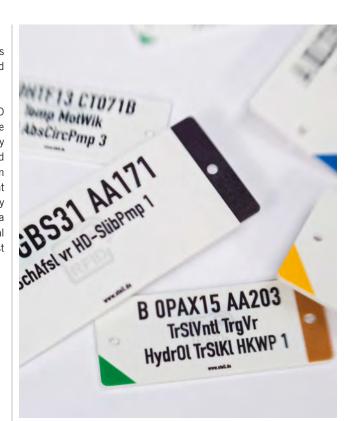
R2D2 - Ran-in RFID Durable Datasign

Our patented R2D2 sign has been developed to offer digital interfaces for all plant areas even in harsh conditions. One solution for any kind of intended usage.

R2D2 consists of reinforced high-performance plastic in which an RFID transponder is permanently embedded. The basic material can be engraved or printed so it represents a perfect advancement of already existing labelling means. Thanks to the combination of implemented materials and production method and the fixed connection between the transponder and the sign, R2D2 is likely to be today's most resilient intelligent labelling solution. To get the most out of the R2D2 technology we've adjusted the production method so that all signs will undergo a complete automated check. This way we can guarantee that the visual and digital information of the sign is always identical, ensuring the most important aspect of safe automatization – 100% reliability.

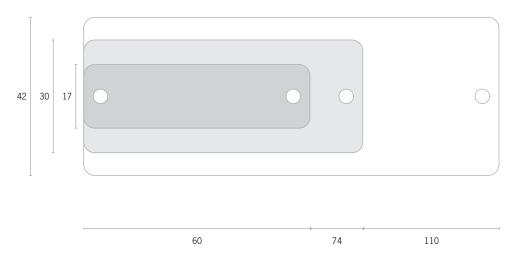
The benefits of R2D2 at a glance:

- Clear identification with a worldwide unique serial number
- 30 years of data security
- Standard frequency range of 13.56 MHz
- · Guaranteed 100% match between text and data
- Temperature resistance from -40 °C to 150 °C
- · Permanently embedded RFID transponder
- Excellent writing and reading qualities
- No shielding effects from metal (MoM)
- Very good resistance to UV radiationGood resistance to acid and chemicals
- Perfectly matched to our fastening systems



Standard sizes of R2D2-signs

Scale 1:1



Slide-In System



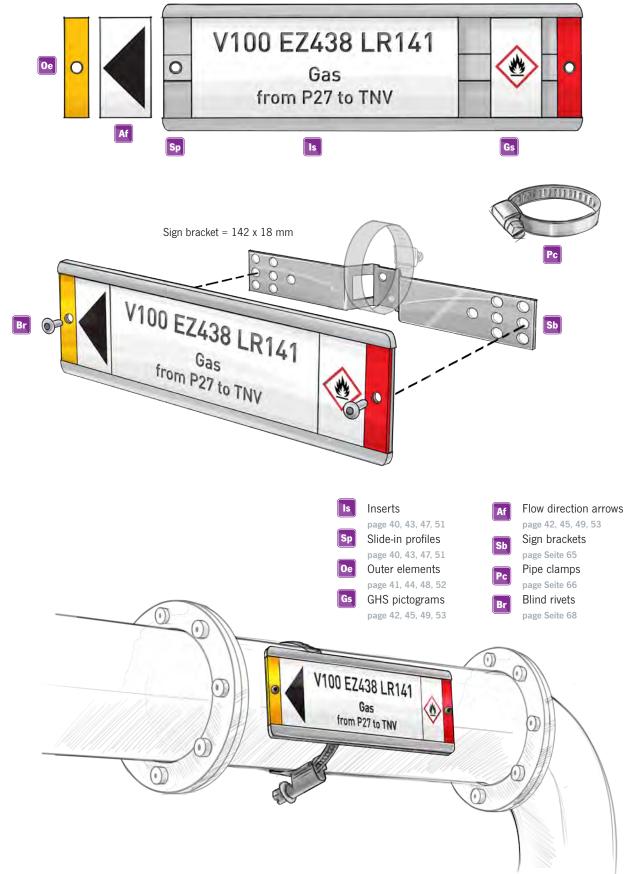
The slide-in system combines the advantages of the original Stell "Stecksystem" and the product range for engraved and printed signs. Comprised of a slide-in profile, an engraved or printed insert as well as insertable symbols, it offers you flexibility and increased information density.

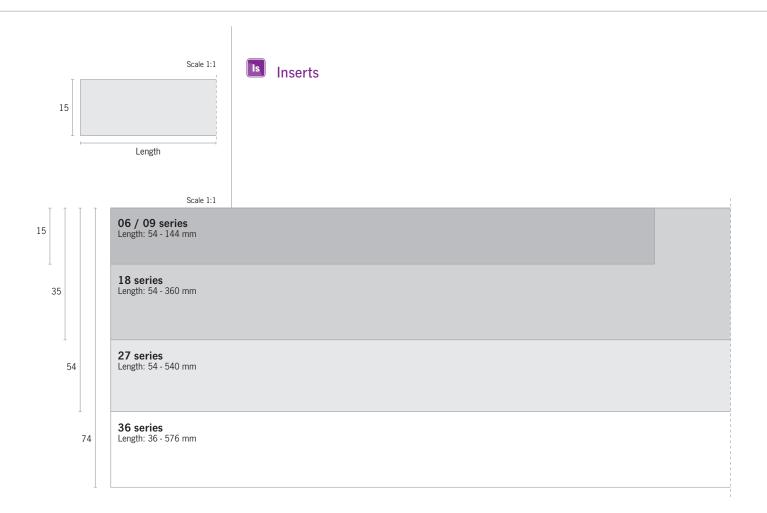
The printed or engraved signs are inserted into a slide-in profile and contain customer-specific information on plant operation and the pipe sequence, or additional information on test circuits, pipe pressure or the addresses. In addition, the flow direction, GHS pictograms, colours, etc. are slid and riveted as standard elements in alignment with our standard sizes. The slide-in system is particularly suitable for our customers who would like to personally handle and change their labelling, but at the same time want to show a lot of concentrated on-site information.





18 Series Slide-in profile = 144 mm, half outer elements







18 20

22

39

Scale 1:1







Letter count and distance of observation

Font height (mm)

Coding and text message represent the essence of a sign. The required length of the text depends on the desired, resp. the required height of the text and the resulting length of the sign. The following overview shows the relevant proportions for engraved and printed signs.

10 12 14 16

Distance of observa	ation (m	1)			1,5	1,8	2,4	3	3,6	4,2	4,8	5,4	6	6,6
Serie ► 06/09 18 27 36														
Length of inserts	_	nt of inser					ount p				-			
36 mm	-	-	-	74	11	9	7	5	4	3	3	3	2	2
54 mm	15	35	54	74	17	14	10	8	7	6	5	4	4	3
72 mm	15	35	54	74	23	19	14	11	9	8	7	6	5	5
81 mm	-	-	54	-	26	21	16	13	10	9	8	7	6	5
90 mm	15	35	54	74	29	24	18	14	12	10	9	8	7	6
99 mm	-	35	54	-	32	26	20	16	13	11	10	8	8	7
108 mm	15	35	54	74	35	29	21	17	14	12	10	9	8	7
117 mm	-	35	54	_	37	31	23	18	15	13	12	10	9	8
126 mm	15	35	54	74	40	34	25	20	17	14	12	11	10	9
135 mm	_	35	54	_	43	36	27	21	18	15	13	12	10	9
144 mm	15	35	-	74	46	38	29	23	19	16	14	12	11	10
153 mm	_	35	54	-	49	41	30	24	20	17	15	13	12	11
162 mm	_	35	54	74	52	43	32	26	21	18	16	14	13	11
171 mm	_	35	54	-	55	46	34	27	23	19	17	15	13	12
180 mm	_	35	54	74	58	48	36	29	24	20	18	16	14	13
189 mm	_	35	54	-	61	51	38	30	25	21	19	17	15	13
198 mm	_	35	54	74	64	53	40	32	26	22	20	17	16	14
207 mm	-	35	54	-	67	55	41	33	27	23	20	18	16	15
216 mm	_	35	54	74	69	58	43	34	29	24	21	19	17	15
225 mm	_	35	54	-	72	60	45	36	30	26	22	20	18	16
234 mm	-	35	54	74	75	63	47	37	31	27	23	21	18	17
243 mm		35	54	-	78							_		17
	-					65	49	39	32	28	24	21	19	_
252 mm	-	35	54	74	81	68	51	40	34	29	25	22	20	18
261 mm	-	35	54	-	84	70	52	42	35	30	26	23	21	19
270 mm	-	35	54	74	87	72	54	43	36	31	27	24	21	19
279 mm	-	35	54	-	90	75	56	45	37	32	28	25	22	20
288 mm	-	35	54	74	93	77	58	46	38	33	29	25	23	21
297 mm	-	35	54	-	96	80	60	48	40	34	30	26	24	21
306 mm	-	35	54	74	99	82	61	49	41	35	31	27	24	22
315 mm	-	35	54	_	101	85	63	51	42	36	31	28	25	23
324 mm	_	35	54	74	104	87	65	52	43	37	32	29	26	23
333 mm	-	35	54	_	107	90	67	53	45	38	33	29	26	24
342 mm	-	35	54	74	111	92	69	55	46	39	34	30	27	25
351 mm	_	35	54	-	113	94	71	56	47	40	35	31	28	25
360 mm	_	-	-	74	116	97	72	58	48	41	36	32	29	26
369 mm	_	-	54	-	119	99	74	59	49	42	37	33	29	27
378 mm	_	-	54	-	122	102	76	61	51	43	38	34	30	27
396 mm	_	_	-	74	129	107	80	64	53	45	40	35	31	28
405 mm	_	_	54	-	131	109	81	65	54	46	41	36	32	29
414 mm	_	_	54	-	133	111	83	67	55	47	41	37	33	30
432 mm	_	_	54	74	139	116	87	70	58	50	43	38	35	31
441 mm	_	_	54	-	142	119	89	71	59	51	44	39	35	32
450 mm			54	74	145	121	91	72	60	52	45	40	36	33
	-	-	54				91	74	62	_		_		_
459 mm	-	-		74	148	124		_	_	53	46	41	37	33
468 mm	-	-	54	74	151	127	94	75	63	54	47	42	37	34
477 mm	-	-	54	-	154	128	96	77	64	55	48	42	38	35
486 mm	-	-	54	-	157	131	98	78	65	56	49	43	39	35
504 mm	-	-	54	74	163	136	102	81	67	58	51	45	40	37
513 mm	-	-	54	-	166	138	103	83	69	59	51	46	41	37
540 mm	-	-	54	74	174	145	109	87	72	62	54	48	43	39
576 mm	_	_	-	74	186	155	116	93	77	66	58	51	46	42

Please note: The max. character count might vary due to the different shapes of the characters. As standard for calculation, the letter "G" had been set for the fonts listed on the right side.

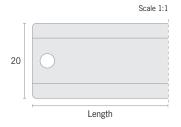
06 / 09 Series

Scale 1:1



Inserts





Material		Quantity	Article
Chlorid free plastic K / Alu	minium, anodised A	5 pieces	0002
Length	Length of insert*	Mat.	Mat.
72 mm	54 mm	Order-No. K 2008 Price € 2,50	A 1993 € 3,75
90 mm	72 mm	Order-No. K 2009 Price € 2,75	A 1994 € 4,00
108 mm	90 mm	Order-No. K 2010 Price € 3,00	A 1995 € 4,25
126 mm	108 mm	Order-No. K 2011 Price € 3,25	A 1996 € 4,50
144 mm	126 mm	Order-No. K 2012 Price € 3,50	A 1997 € 4,75
162 mm	144 mm	Order-No. K 2013 Price K 23,75	A 1998 € 5,00

^{*}The number of symbols takes into account that there are always two additional outer elements.

Standard sizes 54 up to 144 mm. Other sizes and prices on request.

Fastening: page 65



Material Quantity Article Luxotherm® L | L Aluminium, anodised A 0001 15 pieces Oxyger Water **DIN 2403** No Colour RAL3001 Group 0 Group 2 Group 3 Mat. Design 41694 Order-No. € 1,10 Price Order-No. **2098** € 1,10 without 2110 2094 2096 2100 hole Price € 1.10 € 1.10 € 1.10 € 1.10 Order-No. **2078** € 2,20 2090 2074 2076 2080 € 2,20 € 2.20 € 2.20 € 2.20 Price Order-No. 41695 Price € 1,10 Order-No. **2109** € 1,10 **2097** € 1,10 2093 2095 2099 with hole Price € 1.10 € 1.10 € 1 10 Order-No. 2089 2073 2075 2077 2079 € 2,20 Price € 2,20 € 2,20 € 2,20 € 2,20 Additional Colour Alkalis Liquids & fixed materials Black Group 6 Group 7 Group 8/9 Ausführung Mat. Bestellnr. 2102 2104 2106 2108 2112 L Preis € 1,10 € 1.10 € 1.10 € 1,10 € 1.10 gelocht Bestellnr. **2082** € 2,20 2084 2086 2088 2092 Preis € 2,20 € 2,20 € 2,20 Bestellnr. 2103 2105 2107 2101 2111 Preis € 1,10 € 1,10 € 1,10 € 1,10 € 1,10 Gelocht Bestellnr. A 2081 2083 2085 2087 2091 € 2,20 € 2,20 € 2.20 Fire Fighting NEN 3050 No Colour Design Order-No. 41694 € 1,10 Order-No. without 2144 2134 2136 2132 2110 hole € 1,10 € 1,10 € 1,10 € 1,10 € 1,10 Order-No. **2090** € 2,20 2126 2116 2118 2114 Price € 2,20 € 2,20 Order-No. L 41695 € 1,10 Price Order-No. L **2109** € 1,10 **2143** € 1,10 **2133** € 1,10 **2135** € 1,10 **2131** € 1,10 with hole Order-No. **2089** € 2,20 **2117** € 2,20 **2113** € 2,20 2125 2115 € 2,20 € 2,20 Water Other Liquids RAI 5012 Black Design Mat. Order-No. **2138** € 1,10 **2146** € 1,10 2140 2148 2112 € 1.10 without Price € 1.10 € 1.10 hole Order-No. 2120 2122 2130 2128 2092 € 2,20 € 2,20 Price € 2,20 € 2,20 € 2,20 Order-No. **2137** € 1,10 **2147** € 1,10 **2145** € 1,10 € 1.10 € 1.10 Price with hole Order-No. 2119 2121 2129 2127 2091 Price € 2,20 € 2.20 € 2.20 € 2,20 € 2,20

Outer elements

Scale 1:1

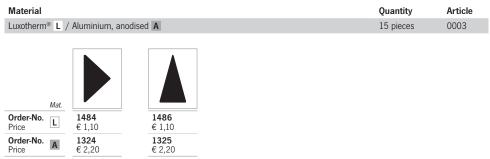
9

15

06 / 09 Series









Scale 1:1

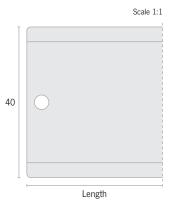


54 up to 360 mm

Inserts

Standard sizes 54 up to 360 mm. Other sizes and prices on request.

Sp Slide-in profiles



Material			Qua	ntity	A	rticle
Chlorid free plastic K / Alu	minium, anodised A		5 pie	eces	0	002
Length	Length of inserts*		Mat.		Mat.	
72 mm	- / 54** mm	Order-No. Price	K	6782 € 2,95	Α	6778 € 4,40
90 mm	54 / 72** mm	Order-No. Price	K	6783 € 3,25	Α	6779 € 4,70
108 mm	72 / 90** mm	Order-No. Price	K	6784 € 3,55	Α	6780 € 5,00
126 mm	90 / 108** mm	Order-No. Price	K	6785 € 3,85	Α	6781 € 5,30
144 mm	108 / 126** mm	Order-No. Price	K	2036 € 4,15	Α	2023 € 5,60
162 mm	126 / 144** mm	Order-No. Price	K	2037 € 4,45	Α	2024 € 5,90
180 mm	144 / 162** mm	Order-No. Price	K	2038 € 4,75	Α	2025 € 6,20
198 mm	162 / 180** mm	Order-No. Price	K	2039 € 5,05	Α	2026 € 6,50
216 mm	180 / 198** mm	Order-No. Price	K	2040 € 5,35	Α	2027 € 6,80
234 mm	198 / 216** mm	Order-No. Price	K	2041 € 5,65	Α	2028 € 7,10
252 mm	216 / 234** mm	Order-No. Price	K	2042 € 5,95	Α	2029 € 7,40
270 mm	234 / 252** mm	Order-No. Price	K	2043 € 6,25	Α	2030 € 7,70
288 mm	252 / 270** mm	Order-No. Price	K	2044 € 6,55	Α	2031 € 8,00
306 mm	270 / 288** mm	Order-No. Price	K	2045 € 6,85	Α	2032 € 8,30
324 mm	288 / 306** mm	Order-No. Price	K	2046 € 7,45	Α	2033 € 8,90
342 mm	306 / 324** mm	Order-No. Price	K	2047 € 8,05	Α	2034 € 9,50
360 mm	324 / 342** mm	Order-No.	K	2048 € 8,65	Α	2035 € 10,10

^{**} With half outer elements

Fastening: page 65

Scale 1:1 35 Half 18 9



€ 4.50

2251

€ 2.25

€ 4,50

€ 3.80

2223

€ 1.90

2205

€ 3,80

2259 € 2,25

2241 € 4,50

€ 3.80

2221

€ 1.90

2203

€ 3,80

€ 4.50

2257

€ 2.25

€ 4.50

€ 4.50

2299

€ 2.25

2279 € 4,50

2187 € 1,90

2167

€ 3,80

€ 3.80

2213

€ 1.90

2195

€ 3,80

2249

€ 2.25

2231 € 4,50

2215

€ 1.90

2197

€ 3,80

Price

Price

Price

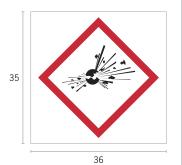
with hole

Order-No.

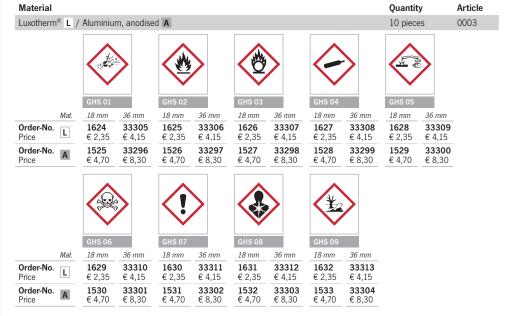
Order-No.



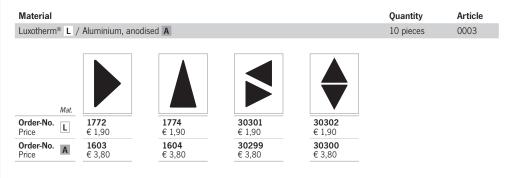


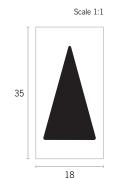


GS GHS pictograms

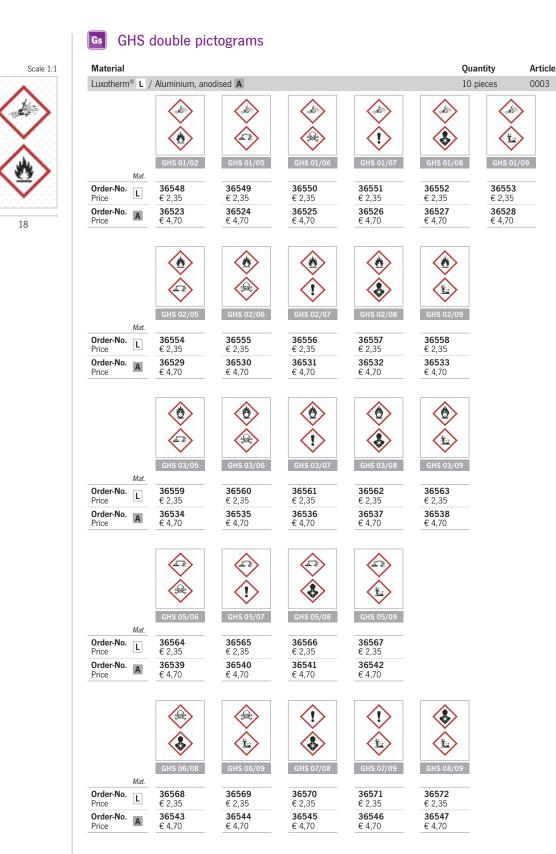


Fa Flow direction arrows



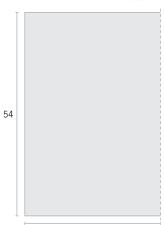


35



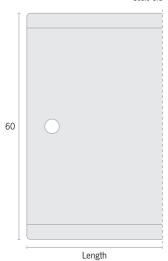


Scale 1:1



54 up to 540 mm

Scale 1:1



Inserts

Standard sizes 54 up to 540 mm. Other sizes and prices on request.

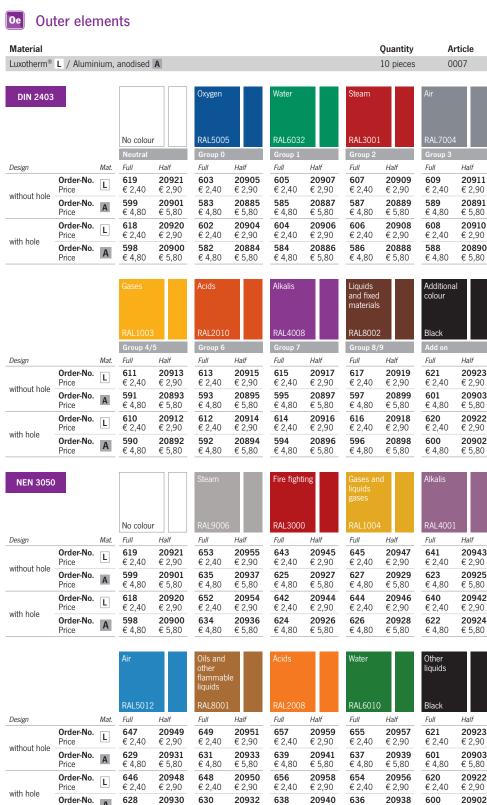
Sp Slide-in profiles

Material			Qua	ntity	A	rticle
Chlorid free plastic K / Alum	ninium, anodised A		5 pie	eces	0	8000
Length	Length of inserts*		Mat.		Mat.	
108 mm	54 / 81** mm	Order-No. Price	K	6812 € 4,05	Α	6794 € 6,05
126 mm	72 / 99** mm	Order-No. Price		22066 € 4,40	Α	22059 € 6,40
144 mm	90 / 117** mm	Order-No. Price		22067 € 4,75	Α	22060 € 6,75
162 mm	108 / 135** mm	Order-No. Price		544 € 5,10	Α	536 € 7,10
180 mm	126 / 153** mm	Order-No. Price		22068 € 5,45	Α	22061 € 7,45
198 mm	144 / 171** mm	Order-No. Price	K	22069 € 5,80	Α	22062 € 7,80
216 mm	162 / 189** mm	Order-No. Price	K	545 € 6,15	Α	537 € 8,15
234 mm	180 / 207** mm	Order-No. Price		22070 € 6,50	Α	22063 € 8,50
252 mm	198 / 225** mm	Order-No. Price	K	22071 € 6,85	Α	22064 € 8,85
270 mm	216 / 243** mm	Order-No. Price	K	546 € 7,20	Α	538 € 9,20
288 mm	234 / 261** mm	Order-No. Price	K	6813 € 7,55	Α	6795 € 9,75
306 mm	252 / 279** mm	Order-No. Price	K	6814 € 7,90	Α	6796 € 10,30
324 mm	270 / 297** mm	Order-No. Price	K	547 € 8,25	Α	539 € 10,85
342 mm	288 / 315** mm	Order-No. Price	K	6815 € 8,60	Α	6797 € 11,40
360 mm	306 / 333** mm	Order-No. Price	K	6816 € 8,95	Α	6798 € 11,95
378 mm	324 / 351** mm	Order-No. Price		548 € 9,30	Α	540 € 12,50
396 mm	342 / 369** mm	Order-No. Price	K	6817 € 9,65	Α	6799 € 13,05
432 mm	378 / 405** mm	Order-No. Price	K	549 € 10,00	Α	541 € 13,60
468 mm	414 / 441** mm	Order-No. Price	K	6818 € 10,35	Α	6800 € 14,15
486 mm	432 / 459** mm	Order-No. Price	K	550 € 11,05	Α	542 € 15,25
504 mm	450 / 477** mm	Order-No. Price	K	6819 € 11,75	Α	6801 € 16,35
540 mm	486 / 513** mm	Order-No. Price	K	551 € 12,45	Α	543 € 17,45

^{*} The number of symbols takes into account that there are always two additional outer elements. ** With half outer elements

47

Scale 1:1 Half Full 13,5 27



€ 4,80

€ 4,80

€ 5,80

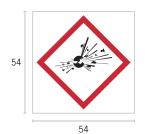
€ 4,80

€ 4,80

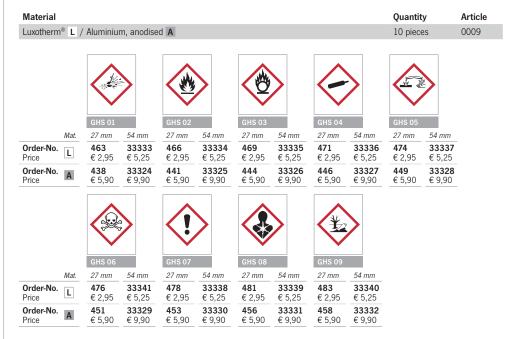
€ 4,80



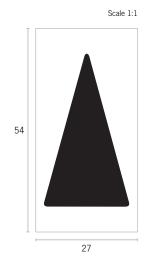




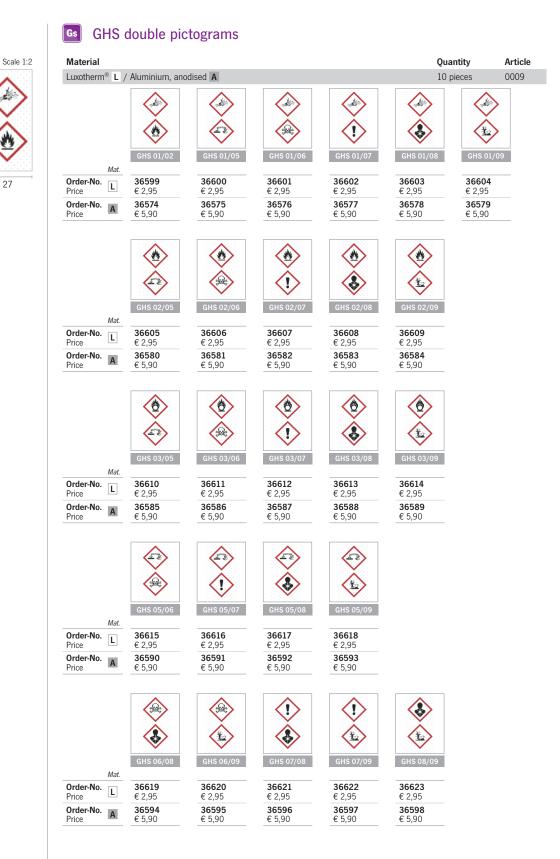
GS GHS pictograms



Flow direction arrows



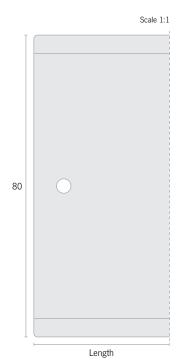
Material				Quantity	Article
Luxotherm® L / Aluminium, anodise	d A			10 pieces	0009
Mat.					
Order-No. L 484 Price € 2,40	485 € 2,40	30307 € 2,40	30308 € 2,40		
Order-No. A 459	460 € 4,80	30305 € 4,80	30306 € 4,80		





Scale 1:1

36 up to 576 mm



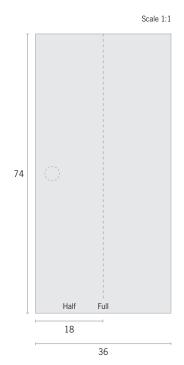
Inserts

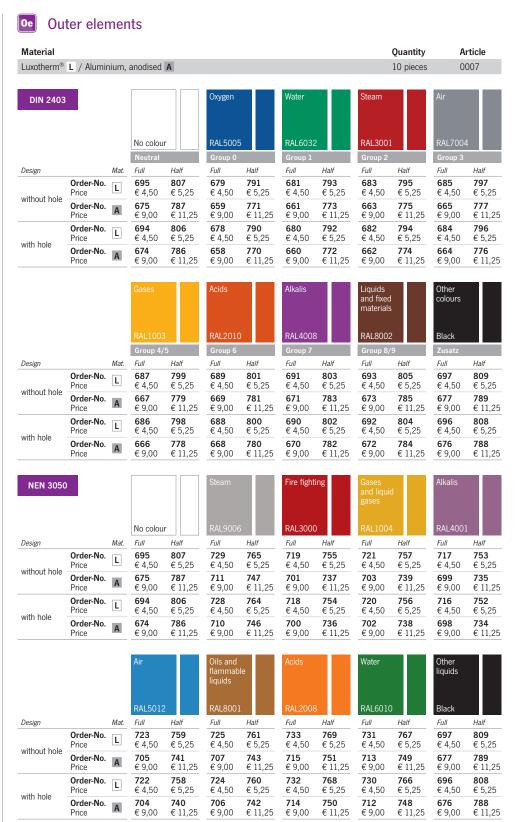
Standard sizes 36 up to 576 mm. Other sizes and prices on request.

Slide-in profile

Material			Qua	ntity	A	rticle
Chlorid free plastic K / Alui	minium, anodised A		5 pie	eces	0	800
Length	Length of inserts*		Mat.		Mat.	
108 mm	36 / 72** mm	Order-No. Price		6820 € 4,80	A	6802 € 7,20
126 mm	54 / 90** mm	Order-No. Price	K	6821 € 5,10	Α	6803 € 7,60
144 mm	72 / 108** mm	Order-No. Price	K	566 € 5,40	Α	552 € 8,00
162 mm	90 / 126** mm	Order-No. Price	K	6822 € 5,70	Α	6804 € 8,40
180 mm	108 / 144** mm	Order-No. Price	n	567 € 6,00	Α	553 € 8,80
198 mm	126 / 162** mm	Order-No. Price	K	6823 € 6,30	Α	6805 € 9,20
216 mm	144 / 180** mm	Order-No. Price	ĸ	568 € 6,60	Α	554 € 9,60
234 mm	162 / 198** mm	Order-No. Price	K	6825 € 6,90	Α	6806 € 10,00
252 mm	180 / 216** mm	Order-No. Price	K	569 € 7,20	Α	555 € 10,40
270 mm	198 / 234** mm	Order-No. Price	K	6826 € 7,50	Α	6807 € 10,80
288 mm	216 / 252** mm	Order-No. Price	K	570 € 7,80	Α	556 € 11,20
306 mm	234 / 270** mm	Order-No. Price	K	6827 € 8,10	Α	6808 € 11,60
324 mm	252 / 288** mm	Order-No. Price	K	571 € 8,40	Α	557 € 12,40
342 mm	270 / 306** mm	Order-No. Price	K	6828 € 8,70	Α	6809 € 13,20
360 mm	288 / 324** mm	Order-No. Price	n	572 € 9,00	Α	558 € 14,00
378 mm	306 / 342** mm	Order-No. Price	K	6829 € 9,30	Α	6810 € 14,80
396 mm	324 / 360** mm	Order-No. Price	K	573 € 9,60	Α	559 € 15,60
432 mm	360 / 396** mm	Order-No. Price	K	574 € 9,90	Α	560 € 17,20
468 mm	396 / 432** mm	Order-No. Price	K	575 € 10,20	Α	561 € 18,80
486 mm	414 / 450** mm	Order-No. Price	K	6830 € 10,50	Α	6811 € 20,40
504 mm	432 / 468** mm	Order-No. Price	K	576 € 10,80	Α	562 € 22,00
540 mm	468 / 504** mm	Order-No. Price	n	577 € 11,10	Α	563 € 24,40
576 mm	504 / 540** mm	Order-No. Price	K	578 € 11,70	Α	564 € 26,80
612 mm	540 / 576** mm	Order-No. Price	K	579 € 12,30	Α	565 € 29,20

^{*}The number of symbols takes into account that there are always two additional outer elements. **With half outer elements



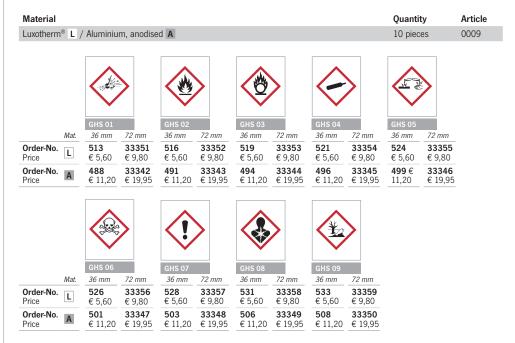




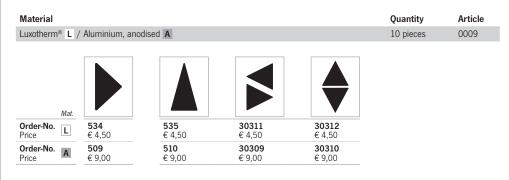
74

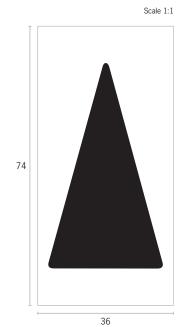
36

GS GHS pictograms



Flow direction arrows





53

Pipe Labelling - Stickers and Tapes



Proper pipe identification not only poses fewer potential risks for your employees, but it also facilitates repair and maintenance work in industrial plants and power stations.

At the very least, and in accordance with the German regulation TRGS 201 ("Technical Rules for Hazardous Substances" 201), pipes must be labelled with the fluid conveyed and the flow direction. With our product range and know-how, we also provide our customers with the certainty that their labelling meets the requirements of DIN 2403.

Product overview:

- Pipe markers cost-effective solution for pipes with a small labelling area
- Colour tape individually labelling of pipes according to the fluid conveved
- Arrow tape individually labelling of pipes according to the flow direction
- Text tape readable from all sides because they are completely wrapped around the pipe
- GHS tape for labelling hazardous substances in accordance with the GHS regulation

You can of course also label your pipes with the array of products from the slide-in system or printed and engraved signs. Contact us – we will gladly find the best solution for you.

Specifics of our Pipe Markers and Tapes:

- Flame-resistant
- Self-extinguishing
- Extreme adhesive power
- Mostly resistant against acid and alkaline substances
- UV resistant
- Can be applied at temperatures of 5°C to 45°C
- Resistant to temperatures of -20 $^{\circ}\text{C}$ to -110 $^{\circ}\text{C}$
- Mostly solvent resistant
- Weather-proof





Pipe markers

Material	Temperature resistance	Quantity
Foil	-20 – 110°C	1 piece

DIN 2403

Application	Colour	Additional colour	Text colour
Oxygen	RAL5005	-	RAL9003 (white)
Water	RAL6032	-	RAL9003 (white)
Steam	RAL3001	-	RAL9003 (white)
Air	RAL7004	-	RAL9004
Flammable gases	RAL1003	RAL3001	RAL9004
Non flammable gases	RAL1003	RAL9004	RAL9004
Acids	RAL2010	-	RAL9004
Alkalis	RAL4008	-	RAL9003 (white)
Flammable liquids and fixed materials	RAL8002	RAL3001	RAL9003 (white)
Non flammable liquids and fixed materials	RAL8002	RAL9004	RAL9003 (white)

NEN 3050

Application	Colour
Alkalis	RAL4001
Fire fighting	RAL3000
Gases and liquid gases	RAL1004
Air	RAL5012
Oils and flammable liquids	RAL8001
Other liquids	RAL9004
Steam	RAL9006
Water	RAL6010
Acids (based on a recommendation of NWS)	RAL2008

Distance of observation

The formula for calculating the distance of observation is: $D = h \times Z$

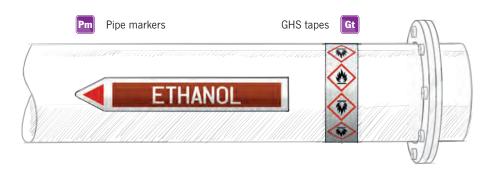
- D = distance of observation in m,
- h = font heigth in mm,
- Z = distance factor: 300 for letters and symbols 40 for safety symbols

Dimensions and distance of observation



Width

Width x Height (mm)	110 x 18	156 x 25	227 x 37	402 x 52	450 x 73	720 x 116
Font height (mm)	12	17	25	29	50	80
Distance of observation (m)	3,6	5,1	7,5	8,7	15	24





Colour tapes

Material	Temperature resistance	Quantity	Article
Foil	-20 – 110°C	1 piece	0004

DIN 2403

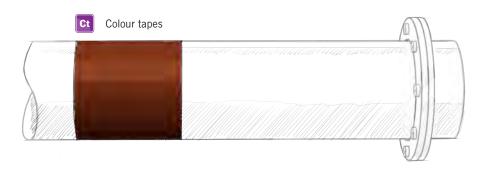
Width x Length	Application	Colour	
B x 25 m	Oxygen	RAL5005	
B x 25 m	Water	RAL6032	
B x 25 m	Steam	RAL3001	
B x 25 m	Air	RAL7004	
B x 25 m	Gases	RAL1003	
B x 25 m	Acids	RAL2010	
B x 25 m	Alkalis	RAL4008	
B x 25 m	Liquids and fixed materials	RAL8002	
B x 25 m	Fire fighting water	RAL3001	RAL6032
B x 25 m	Fire fighting gas	RAL3001	RAL1003
B x 25 m	Fire fighting steam	RAL3001	RAL3001
B x 25 m	Fire fighting others	RAL3001	RAL9004

	B = 35 mm	B = 75 mm	B = 150 mm
Order-No. Price	903 € 35,00	915 € 67,00	927 € 115,00
Order-No. Price	904 € 35,00	916 € 67,00	928 € 115,00
Order-No. Price	905 € 35,00	917 € 67,00	929 € 115,00
Order-No. Price	906 € 35,00	918 € 67,00	930 € 115,00
Order-No. Price	907 € 35,00	919 € 67,00	931 € 115,00
Order-No. Price	908 € 35,00	920 € 67,00	932 € 115,00
Order-No. Price	909 € 35,00	921 € 67,00	933 € 115,00
Order-No. Price	910 € 35,00	922 € 67,00	934 € 115,00
Order-No. Price	911 € 35,00	923 € 67,00	935 € 115,00
Order-No. Price	912 € 35,00	924 € 67,00	936 € 115,00
Order-No. Price	913 € 35,00	925 € 67,00	937 € 115,00
Order-No. Price	914 € 35,00	926 € 67,00	938 € 115,00

NEN 3050

Width x Length	Application	Colour
B x 25 m	Alkalis	RAL4001
B x 25 m	Fire fighting	RAL3000
B x 25 m	Gases and liquid gases	RAL1004
B x 25 m	Air	RAL5012
B x 25 m	Oils and flammable liquids	RAL8001
B x 25 m	Other liquids	RAL9004
B x 25 m	Steam	RAL9006
B x 25 m	Water	RAL6010
B x 25	Acids (recommendation of NWS)	RAL2008

	B = 35 mm	B = 75 mm	B = 150 mm
Order-No. Price	939 € 35,00	948 € 67,00	957 € 115,00
Order-No. Price	940 € 35,00	949 € 67,00	958 € 115,00
Order-No. Price	941 € 35,00	950 € 67,00	959 € 115,00
Order-No. Price	942 € 35,00	951 € 67,00	960 € 115,00
Order-No. Price	943 € 35,00	952 € 67,00	961 € 115,00
Order-No. Price	944 € 35,00	953 € 67,00	962 € 115,00
Order-No. Price	945 € 35,00	954 € 67,00	963 € 115,00
Order-No. Price	946 € 35,00	955 € 67,00	964 € 115,00
Order-No. Price	947 € 35,00	956 € 67,00	965 € 115,00







Arrow tapes

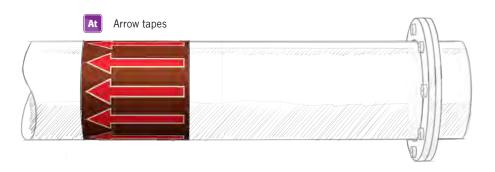
Material	Temperature resistance	Quantity	Article
Foil	-20 – 110°C	1 piece	0006

DIN 2403

Width x Length	Application	Colour	Arrow colour		B = 35 mm	B = 75 mm	B = 150 mm
B x 25 m	Oxygen	RAL5005	\rightarrow	Order-No. Price	811 € 35,00	831 € 67,00	851 € 115,00
B x 25 m	Water	RAL6032	-	Order-No. Price	812 € 35,00	832 € 67,00	852 € 115,00
B x 25 m	Steam	RAL3001	\rightarrow	Order-No. Price	813 € 35,00	833 € 67,00	853 € 115,00
B x 25 m	Air	RAL7004	\rightarrow	Order-No. Price	814 € 35,00	834 € 67,00	854 € 115,00
B x 25 m	Flammable gases		\Longrightarrow	Order-No. Price	815 € 35,00	835 € 67,00	855 € 115,00
B x 25 m	Non flammable gases		\rightarrow	Order-No. Price	816 € 35,00	836 € 67,00	856 € 115,00
B x 25 m	Acids	RAL2010	\rightarrow	Order-No. Price	817 € 35,00	837 € 67,00	857 € 115,00
B x 25 m	Alkalis	RAL4008	-	Order-No. Price	818 € 35,00	838 € 67,00	858 € 115,00
B x 25 m	Flammable liquids and fixed materials	RAL8002		Order-No. Price	819 € 35,00	839 € 67,00	859 € 115,00
B x 25 m	Non flammable liquids and fixed materials	RAL8002		Order-No. Price	820 € 35,00	840 € 67,00	860 € 115,00
B x 25 m	Direction	No colour	\rightarrow	Order-No. Price	821 € 35,00	841 € 67,00	861 € 115,00
B x 25 m	Direction	No colour	-	Order-No. Price	35281 € 35,00	35282 € 67,00	35283 € 115,00

NEN 3050

Width x Length	Application	Colour	Arrow colour		B = 35 mm	B = 75 mm	B = 150 mm
B x 25 m	Alkalis	RAL4001	\rightarrow	Order-No. Price	822 € 35,00	842 € 67,00	862 € 115,00
B x 25 m	Fire fighting	RAL3000	→	Order-No. Price	823 € 35,00	843 € 67,00	863 € 115,00
B x 25 m	Gases and liquid gases	RAL1004	\rightarrow	Order-No. Price	824 € 35,00	844 € 67,00	864 € 115,00
B x 25 m	Air	RAL5012	-	Order-No. Price	825 € 35,00	845 € 67,00	865 € 115,00
B x 25 m	Oils and flammable liquids	RAL8001	\rightarrow	Order-No. Price	826 € 35,00	846 € 67,00	866 € 115,00
B x 25 m	Other liquids	RAL9004	→	Order-No. Price	827 € 35,00	847 € 67,00	867 € 115,00
B x 25 m	Steam	RAL9006	\rightarrow	Order-No. Price	828 € 35,00	848 € 67,00	868 € 115,00
B x 25 m	Water	RAL6010	-	Order-No. Price	829 € 35,00	849 € 67,00	869 € 115,00
B x 25 m	Acids (recommendation of NWS)	RAL2008	-	Order-No. Price	830 € 35,00	850 € 67,00	870 € 115,00





Text tapes

Material	Temperature resistance	Quantity
Foil -	-20 – 110°C	1 piece

DIN 2403

Width x Length	Application	Colour	B = 35 mm	B = 75 mm	B = 150 mm
B x 25 m	Oxygen	RAL5005			
B x 25 m	Water	RAL6032			
B x 25 m	Steam	RAL3001			
B x 25 m	Air	RAL7004			
B x 25 m	Flammable gases	RAL1003			
B x 25 m	Non flammable gases	RAL1003	All prices on request	All prices on request	All prices on request
B x 25 m	Acids	RAL2010		,	
B x 25 m	Alkalis	RAL4008			
B x 25 m	Flammable liquids and fixed materials	RAL8002			
B x 25 m	Non flammable liquids and fixed materials	RAL8002			
B x 25 m	Direction	No colour			

NEN 3050

Widt x Length	Application	Colour	B = 35 mm	B = 75 mm	B = 150 mm
B x 25 m	Alkalis	RAL4001			
B x 25 m	Fire fighting	RAL3000		All prices on request All prices on request	
B x 25 m	Gases and liquid gases	RAL1004			All prices on request
B x 25 m	Air	RAL5012			
B x 25 m	Oils and flammable liquids	RAL8001			
B x 25 m	Other liquids	RAL9004	roquost		
B x 25 m	Steam	RAL9006			
B x 25 m	Water	RAL6010			
B x 25 m	Acids (recommendation of NWS)	RAL2008			







GHS tapes

Material				Temperatu	re resistance	Quantity	Article
Foil				-20 – 110°	С	1 piece	0005
Width x Length		GHS 01	GHS 02	GHS 03	GHS 04	GHS 05	GHS 06
35 mm x 25 m	Order-No. Price	871 € 35,00	872 € 35,00	873 € 35,00	874 € 35,00	875 € 35,00	876 € 35,00
75 mm x 25 m	Order-No. Price	882 € 67,00	885 € 67,00	888 € 67,00	890 € 67,00	893 € 67,00	895 € 67,00
150 mm x 25 m	Order-No. Price	33272 € 115,00	33273 € 115,00	33274 € 115,00	33275 € 115,00	33276 € 115,00	33277 € 115,00
Width x Length		GHS 07	GHS 08	GHS 09			
35 mm x 25 m	Order-No. Price	877 € 35,00	878 € 35,00	879 € 35,00			
75 mm x 25 m	Order-No. Price	897 € 67,00	900 € 67,00	902 € 67,00			
150 mm x 25 m	Order-No. Price	33278 € 115,00	33279 € 115,00	33280 € 115,00			





Module system and adhesive film stickers

Our module system allows for flexible combinations of all pipe labelling stickers and tapes. You can combine different pipe labelling variants (colour, arrow and GHS tapes) and complement with an adhesive film sticker. The size of this, sticker showing the actual name of the substance within the pipe, can be adjusted individually. The height of the font is determined according to available place and diameter of the pipe and requested distance of observation in order to ensure the readability of the information even from great distance.





Tank Labelling



Tanks containing hazardous substances must be labelled according to German regulation TRGS 201 in order to ensure correct identification of the contents. The information must be mounted in a clearly visible, safe and durable manner. On the one hand, this aids in the work of your responsible employees, and on the other, easy-to-read and quickly comprehensible labels facilitate the tasks that fire brigades and rescue workers perform in emergency situations.

Using various designs, we adapt the labelling to suit your situation on site. As a rule, flexible basic materials or films are printed in combination with the desired information on the tanks' contents and the necessary hazard indicators. In doing so, the size of the labelling should be adapted not only to the on-site conditions and installation location, but also to the bend in the base area and the desired observations distance. In Germany, it is mandatory to label and tanks with GHS pictograms. In addition, some tanks are

furnished with hazardous diamonds or safety and identification numbers according to their hazard class, displaying the relevant hazards. Furthermore, information about volume, inner pressure or a numeric order might be required. We are prepared to address you individual needs regarding contents, manufacturing and fastening.



NFPA 704 Hazard Diamond

Standard System for the Identification of the Hazard of Materials for Emergency Response

In case of accidents involving hazardous substances, the hazard diamond helps safety and rescue forces to immediately evaluate possible dangers. The hazard diamond shows four coloured fields: blue for safety hazards, red for flammability, yellow for instable substances and a white field at the bottom for specific warning information.

1 Minor hazard breathing apparatus recommended 2 Dangerous Wear light protective clothing and breathing apparatus in danger zone 3 Very dangerous Wear light protective clothing and breathing apparatus in danger zone 4 Can be lethal Avoid any contact with vapours or liquids without suitable protective equipment Flammability 0 Materials will not burn under typical conditions 1 Materials require considerable preheating before ignition / combustion can occur 2 Materials must be moderately heated before ignition can occur 3 Materials must be moderately heated before ignition can occur 4 Materials will burn readily at normal temperatures 4 Materials will burn readily at normal temperatures Instability 0 Normally stable 1 Can become unstable at elevated temperatures Protection measures required 2 Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance 3 Capable of detonation or explosive decomposition; establish a safety zone; execute fire-flighting only from safe distance 4 Readily capable of detonation or explosive decomposition; establish a safety zone; execute fire-flighting only from safe distance (empty) Use water as extinguishing agent W Do not use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidoze, chemicals burn without air supply ACID Strong base COR Strong base COR Strong corrosve Bio Biological hazard A Raddooctive hazard	ı	Poses no health hazard
Very dangerous Wear full protective clothing and breathing apparatus in danger zone Can be lethal Avoid any contact with vapours or liquids without suitable protective equipment Flammability Materials will not burn under typical conditions Materials require considerable preheating before ignition / combustion can occur Materials must be moderately heated before ignition can occur Materials must be moderately heated before ignition can occur Materials will burn readily at normal temperature Materials will burn readily at normal temperatures Instability Normally stable Can become unstable at elevated temperatures Protection measures required Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base Strong fororosive Biological hazard	-	Minor hazard breathing apparatus recommended
4 Can be lethal Avoid any contact with vapours or liquids without suitable protective equipment Flammability 0 Materials will not burn under typical conditions 1 Materials require considerable preheating before ignition/ combustion can occur 2 Materials must be moderately heated before ignition can occur 3 Materials can be ignited under almost all ambient temperature 4 Materials will burn readily at normal temperatures Instability 0 Normally stable 1 Can become unstable at elevated temperatures Protection measures required; 2 Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance 3 Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance 4 Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard		· · · · · · · · · · · · · · · · · · ·
Flammability 0 Materials will not burn under typical conditions 1 Materials require considerable preheating before ignition/ combustion can occur 2 Materials must be moderately heated before ignition can occur 3 Materials can be ignited under almost all ambient temperature 4 Materials will burn readily at normal temperatures Instability 0 Normally stable 1 Can become unstable at elevated temperatures Protection measures required 2 Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance 3 Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance 4 Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	\	Very dangerous Wear full protective clothing and breathing apparatus in danger zone
Materials will not burn under typical conditions Materials require considerable preheating before ignition / combustion can occur Materials must be moderately heated before ignition can occur Materials can be ignited under almost all ambient temperature Materials will burn readily at normal temperatures Instability Normally stable Can become unstable at elevated temperatures Protection measures required Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive Bio Biological hazard	(Can be lethal Avoid any contact with vapours or liquids without suitable protective equipment
Materials require considerable preheating before ignition/ combustion can occur Materials must be moderately heated before ignition can occur Materials can be ignited under almost all ambient temperature Materials will burn readily at normal temperatures Instability Normally stable Can become unstable at elevated temperatures Protection measures required Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent W Do not use water as extinguishing agent W Do not use water as extinguishing agent W Coxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base Core Strong corrosive Blo Biological hazard	lamma	ability
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Materials can be ignified under almost all ambient temperature Materials will burn readily at normal temperatures Instability O Normally stable 1 Can become unstable at elevated temperatures Protection measures required 2 Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance 3 Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance 4 Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	1	Materials require considerable preheating before ignition/ combustion can occur
Materials will burn readily at normal temperatures Instability O Normally stable 1 Can become unstable at elevated temperatures Protection measures required 2 Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance 3 Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance 4 Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	1	Materials must be moderately heated before ignition can occur
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Can become unstable at elevated temperatures Protection measures required Violent chemical reaction possible; advanced protection measures required; execute fire-fighting only from safe distance Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	stabil	lity
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Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire (empty) Use water as extinguishing agent Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	(Can become unstable at elevated temperatures Protection measures required
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(empty) Use water as extinguishing agent W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	(Capable of detonation or explosive decomposition when heated or severely shocked; establish a safety zone; execute fire-fighting only from safe distance
W Do not use water as extinguishing agent OX Oxidizer, chemicals burn without air supply ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard	ı	Readily capable of detonation or explosive decomposition; establish a safety zone; evacuate area in case of fire
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ACID Strong acid ALK Strong base COR Strong corrosive BIO Biological hazard		
COR Strong corrosive BIO Biological hazard		
COR Strong corrosive BIO Biological hazard	.K S	Strong base
	OR S	Strong corrosive
Radioactive hazard	0 [Biological hazard
	<u> </u>	Radioactive hazard



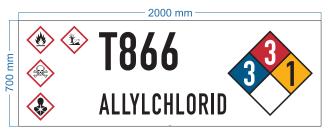


W

2000 mm



336 1230









1-510

70 m³

96% ZWAVELZUU

Pre-Labelling

Pre-labelling tags make things easier for both you and us. They are installed as temporary labels in the plant during construction and renovation works and are then replaced by the significantly more durable and uniformly recognisable plant labelling upon the launch of plant operations or thereafter. For this temporary application, we offer you a good price-performance ratio with regard to durability, ease of use and cost.



Pre-labelling

Material		(Quar	ntity	Α	rticle
Plastic K / Painted steel sheet		1	100	pieces	0	010
Width x Height x Strength	Colour		Mat.		Mat.	
120 x 65 x 0,03 mm	white	Order-No. Price	K	271 € 14,00	S	277 € 24,00
120 x 65 x 0,03 mm	red	Order-No. Price	K	272 € 14,00	S	278 € 24,00
120 x 65 x 0,03 mm	yellow	Order-No. Price	K	273 € 14,00	S	279 € 24,00
120 x 65 x 0,03 mm	green	Price	n	274 € 14,00	S	280 € 24,00
120 x 65 x 0,03 mm	blue	Order-No. Price	K	275 € 14,00	S	_
120 x 65 x 0,03 mm	orange	Order-No. Price	K	276 € 14,00	S	



Seals

Material		Quantity	Article
Lead		1 piece / 100 pieces	0019
Application	Quantity		
For seals wire	1 piece	Order-No. Price	14505 € 0,20
FOI SealS WIFE	100 pieces	Order-No. Price	102 € 5,00



Seal wire

Material			Quar	ntity	Α	rticle
Galvanized steel S / Stainless steel E			100	pieces	0	020
Length	Application		Mat.		Mat.	
230 mm	Pre labelling	Order-No. Price	S	101 € 4,00	E	100 € 18,00



Article

Quantity

Fastening and Accessories

In order for a sign to aid in providing comprehension, safety and orientation, it must be properly installed. Our fastening products therefore offer the right solution for each of our plant labelling systems. Tried, tested and durable, the different sizes and types of signs can be fastened to the necessary installation points in a clearly visible manner.

Our sign-bracket, which comes in various designs, serves as the base. It matches the sizes and perforations of our original Stell "Stecksystem", the slide-in system and the standardised dimensions of the engraved and printed signs. The sign-bracket is fixed with our pipe clamp, which allows for reliable labelling that is gentle on the object to which it is attached. Our range is broadened by additional fastenings and fastening accessories. For further questions regarding our products our sales team is always at your disposal.



Sign bracket

Material

										Quai			
Aluminiı	um AlMg 3 A	/ Stainless	stee	E						1 pie	ce	0	015
Height	Length		Mat.		Mat.		Height	Length		Mat.		Mat.	
	52 mm	Order-No. Price	Α	19924 € 1,15	E	19895 € 1,65		52 mm	Order-No. Price	Α	21371 € 1,20	E	20418 € 1,75
	70 mm	Order-No. Price	Α	181 € 1,20	Ε	197 € 1,70		70 mm	Order-No. Price	Α	187 € 1,25	Ε	203 € 1,80
	88 mm	Order-No. Price	Α	182 € 1,25	Ε	198 € 1,75		88 mm	Order-No. Price	Α	188 € 1,30	Ε	204 € 1,85
	106 mm	Order-No. Price	Α	183 € 1,30	Ε	199 € 1,80		106 mm	Order-No. Price	Α	189 € 1,35	Ε	205 € 1,90
	124 mm	Order-No. Price	Α	184 € 1,35	Ε	200 € 1,85		124 mm	Order-No. Price	Α	190 € 1,40	Е	206 € 1,95
	142 mm	Order-No. Price	Α	185 € 1,40	Ε	201 € 1,90		142 mm	Order-No. Price	Α	191 € 1,55	Ε	207 € 2,10
18 mm	160 mm	Order-No. Price	Α	186 € 1,45	Ε	202 € 1,95	29 mm	160 mm	Order-No. Price	Α	192 € 1,70	Е	208 € 2,25
	178 mm	Order-No. Price	Α	123 € 2,20	Ε	152 € 2,55		178 mm	Order-No. Price	Α	129 € 2,35	Е	158 € 3,00
	196 mm	Order-No. Price	Α	124 € 2,30	Ε	153 € 2,65		196 mm	Order-No. Price	Α	130 € 2,50	Е	159 € 3,15
	214 mm	Order-No. Price	Α	125 € 2,40	Ε	154 € 2,75		214 mm	Order-No. Price	Α	131 € 2,65	Е	160 € 3,30
	232 mm	Order-No. Price	Α	126 € 2,50	Ε	155 € 2,85		232 mm	Order-No. Price	Α	132 € 2,80	Ε	161 € 3,45
	250 mm	Order-No. Price	Α	127 € 2,60	Ε	156 € 2,95		250 mm	Order-No. Price	Α	133 € 2,95	E	162 € 3,60
	268 mm	Order-No. Price	Α	128 € 2,70	E	157 € 3,05		268 mm	Order-No. Price	Α	134 € 3,10	Ε	163 € 3,75
Height	Length		Mat.		Mat.		Height	Length		Mat.		Mat.	
Height				135	_	164		00	Order-No. Price	Α	6775	-	6776
	88 mm	Order-No. Price	Α	€ 1,40	E	€ 2,00		88 mm	rrice	_	€ 1,50	E	€ 2,15
	88 mm 106 mm		A		E			106 mm	Order-No. Price	Α	€ 1,50 193 € 1,60	E	209
		Price Order-No.		€ 1,40 136	=	€ 2,00 165			Order-No.	A	193	_	209 € 2,25 210
	106 mm	Order-No. Price Order-No.	Α	€ 1,40 136 € 1,45 137	E	€ 2,00 165 € 2,05 166		106 mm	Order-No. Price Order-No.	Α	193 € 1,60	E	209 € 2,25 210 € 2,35 211
	106 mm	Order-No. Price Order-No. Price Order-No. Order-No.	A	€ 1,40 136 € 1,45 137 € 1,50 138	E	€ 2,00 165 € 2,05 166 € 2,10 167		106 mm	Order-No. Price Order-No. Price Order-No.	Α	193 € 1,60 194 € 1,70	E	209 € 2,25 210 € 2,35 211 € 2,55 212
40 mm	106 mm 124 mm 142 mm	Order-No. Price Order-No. Price Order-No. Price Order-No. Order-No.	A	€ 1,40 136 € 1,45 137 € 1,50 138 € 1,65 139	E E	€ 2,00 165 € 2,05 166 € 2,10 167 € 2,25 168	49 mm	106 mm 124 mm 142 mm	Order-No. Price Order-No. Price Order-No. Price Order-No.	A	193 € 1,60 194 € 1,70 195 € 1,90 196	E E	209 € 2,25 210 € 2,35 211 € 2,55 212 € 2,75 175
40 mm	106 mm 124 mm 142 mm 160 mm	Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Order-No.	A A A	€ 1,40 136 € 1,45 137 € 1,50 138 € 1,65 139 € 1,80 140	E E E	€ 2,00 165 € 2,05 166 € 2,10 167 € 2,25 168 € 2,40 169	49 mm	106 mm 124 mm 142 mm 160 mm	Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Order-No. Order-No.	A A	193 € 1,60 194 € 1,70 195 € 1,90 196 € 2,10 146	E E E	209 € 2,28 210 € 2,38 211 € 2,58 212 € 2,78 175 € 3,30 176
40 mm	106 mm 124 mm 142 mm 160 mm	Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price	A A A	€ 1,40 136 € 1,45 137 € 1,50 138 € 1,65 139 € 1,80 140 € 2,10 141	E E E	€ 2,00 165 € 2,05 166 € 2,10 167 € 2,25 168 € 2,40 169 € 2,90 170	49 mm	106 mm 124 mm 142 mm 160 mm	Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Order-No. Order-No.	A A A	193 € 1,60 194 € 1,70 195 € 1,90 196 € 2,10 146 € 2,45 147	E E E E	€ 2,28 210 € 2,38 211 € 2,58 212 € 2,78 175 € 3,30
40 mm	106 mm 124 mm 142 mm 160 mm 178 mm 196 mm	Price Order-No. Order-No. Order-No. Order-No.	A A A A	€ 1,40 136 € 1,45 137 € 1,50 138 € 1,65 139 € 1,80 140 € 2,10 141 € 2,40 142	E E E E	€ 2,00 165 $€$ 2,05 166 $€$ 2,10 167 $€$ 2,25 168 $€$ 2,40 169 $€$ 2,90 170 $€$ 3,20	49 mm	106 mm 124 mm 142 mm 160 mm 178 mm 196 mm	Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Order-No.	A A A	193 $ ∈ 1,60 $ 194 $ ∈ 1,70 $ 195 $ ∈ 1,90 $ 196 $ ∈ 2,10 $ 146 $ ∈ 2,45 $ 147 $ ∈ 2,80 $	E E E E	209 € 2,25 210 € 2,35 211 € 2,55 212 € 2,75 175 € 3,30 176 € 3,65 177 € 4,15
40 mm	106 mm 124 mm 142 mm 160 mm 178 mm 196 mm 214 mm	Price Order-No. Order-No. Order-No. Order-No. Order-No. Order-No. Order-No.	A A A A	€ 1,40 136 € 1,45 137 € 1,50 138 € 1,65 139 € 1,80 140 € 2,10 141 € 2,40 142 € 2,85 143	E E E E	€ 2,00 165 € 2,05 166 € 2,10 167 € 2,25 168 € 2,40 169 € 2,90 170 € 3,20 171 € 3,70 172	49 mm	106 mm 124 mm 142 mm 160 mm 178 mm 196 mm 214 mm	Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No. Order-No. Order-No. Order-No. Order-No. Order-No. Order-No. Order-No.	A A A A	193 € 1,60 194 € 1,70 195 € 1,90 196 € 2,10 147 € 2,80 148 € 3,30 149	E E E E	209 € 2,25 210 € 2,35 211 € 2,55 212 € 2,75 175 € 3,30 176 € 3,65 177 € 4,15



Pc Pipe clamp

Material		Quantity	ŀ	Article
Stainless steel E		25 pieces	(0012
Width	Range		Mat.	
	Ø 08 - 12 mm	Order-No. Price	Ε	243 € 22,50
	Ø 10 - 16 mm	Order-No. Price	Ε	244 € 23,00
	Ø 12 - 20 mm	Order-No. Price	Ε	245 € 23,50
	Ø 16 - 25 mm	Order-No. Price	Ε	246 € 25,00
	Ø 20 - 32 mm	Order-No. Price	Ε	247 € 26,50
	Ø 25 - 40 mm	Order-No. Price	Ε	248 € 28,00
	Ø 32 - 50 mm	Order-No. Price	Ε	249 € 29,50
	Ø 40 - 60 mm	Order-No. Price	Ε	250 € 31,00
	Ø 50 - 70 mm	Order-No. Price	Е	251 € 32,50
	Ø 60 - 80 mm	Order-No. Price	Ε	252 € 34,00
	Ø 70 - 90 mm	Order-No. Price	Ε	253 € 35,50
9 mm	Ø 80 - 100 mm	Order-No. Price	Ε	254 € 37,00
9 111111	Ø 90 - 110 mm	Order-No. Price	Е	255 € 38,50
	Ø 100 - 120 mm	Order-No. Price	Ε	256 € 40,00
	Ø 110 - 130 mm	Order-No. Price	Е	257 € 45,00
	Ø 130 - 150 mm	Order-No. Price	Е	258 € 52,00
	Ø 150 - 170 mm	Order-No. Price	Е	259 € 59,00
	Ø 170 - 190 mm	Order-No. Price	Ε	260 € 66,00
	Ø 190 - 210 mm	Order-No. Price	Ε	261 € 73,00
	Ø 210 - 230 mm	Order-No. Price	Ε	262 € 80,00
	Ø 230 - 250 mm	Order-No. Price	Ε	263 € 88,00
	Ø 250 - 270 mm	Order-No. Price	Ε	264 € 96,00
	Ø 270 - 290 mm	Order-No. Price	Ε	32111 € 104,0
	Ø 290 - 310 mm	Order-No. Price	Ε	265 € 112,0
	Ø 310 - 330 mm	Order-No. Price	E	32112 € 120,0



Cable ties

Material	Quantity	Article
Plastic, black and choride free	25 pieces	0011
Width x Length		
2,5 x 100 mm	Order-No. Price	266 € 1,25
2,5 x 202 mm	Order-No. Price	267 € 3,15
4,8 x 370 mm	Order-No. Price	33844 € 8,50
9 x 430 mm	Order-No. Price	268 € 14,75
9 x 812 mm	Order-No. Price	269 € 27,35
9 x 1070 mm	Order-No. Price	270 € 38,65





Adhesive foam tape

Material		Qι	ıantity	Article	
Polyethylene foam		1	piece	0021	
Width	Application		Length 10 m	Length 50 m	
9 mm, perforated	45 series	Order-No. Price	89 € 13,50	-	
19 mm, perforated	6/9 series	Order-No. Price	90 € 15,00	-	
38 mm	18 series	Order-No. Price	92 € 16,50	6856 € 80,00	
58 mm	27 series	Order-No. Price	938 € 18,00	6858 € 88,00	
78 mm	36 series	Order-No. Price	6859 € 23,00	99 € 99,00	



Locks for hanger strap

Material	Quantity	Article
Polyamide P / Galvanized steel S / Stainless steel E	25 pieces	0014
Application		Mat.
For 8 mm smoothed polyamide band	Order-No. Price	P 218 € 7,25
For 9 mm embossed steel band	Order-No. Price	S 214 € 19,75
For 7 mm embossed inox band	Order-No. Price	E 213 € 22,50
For 9 mm embossed inox band	Order-No. Price	E 215 € 24,75



Hanger strap

Material		Quantity	P	Article
Galvanized steel S /Stainl	ess steel E / Polyamide P	1 piece	C	0013
Width x Length	Design		Mat.	
9 mm x 30 m	Embossed	Order-No. Price	S	220 € 30,60
7 mm x 25 m	Embossed	Order-No. Price	E	219 € 33,75
9 mm x 30 m	Embossed	Order-No. Price	E	221 € 35,60
8 mm x 50 m	Smooth	Order-No. Price	P	223 € 40,00



Steel band, PVC coated

Material				Quantity		
Galvanized steel S / Stainless steel E			1 piece		0022	
Diameter	Design		1 metre	100 metres	125 metres	
Ø 2 mm	Steel/Plastic	Order-No. Price	14529 € 1,15	87 € 118,00	-	
Ø 2 mm	Stainless steel/Plastic	Order-No. Price	14531 € 1,25	-	47510 € 142,50	



Seals

Material		Quantity	Article
Aluminium AIMg 3 A / Stainless steel	E	1 piece / 100 pieces	0019
Application	Quantity		Mat.
For coated steel and coated stainless steel band	1 piece	Order-No. Price	A 14507 € 0,06
For ball chains	1 piece	Order-No. Price	E 14508 € 0,20



Br Blind rivets

	Quantity	,	Article		
Plastic K / Stainless steel E			500 pieces	(0018
Application	Material sleeve	Material pen		Mat.	
For bondings	Diagtic	Diagtic	Order-No. Price	K / K	109 € 24,00
For direct riveting	Flastic	Plastic	Order-No. Price	K / K	116 € 25,00
For bondings	Al	Chairelana akanl	Order-No. Price	A / E	106 € 34,00
3,2 x 7,9 mm For direct riveting	— Alurninium	Stairliess steel	Order-No. Price	A / E	110 € 35,00
	Application For bondings For direct riveting For bondings	Application Material sleeve For bondings Plastic For direct riveting For bondings Aluminium	Application Material sleeve Material pen For bondings Plastic Plastic For direct riveting For bondings Aluminium Stainless steel	Application Material sleeve Material pen For bondings Plastic Plastic Order-No. Price Order-No.	Application Material sleeve Material pen For bondings For direct riveting Plastic Plastic Plastic Plastic Plastic Plastic Order-No. Price K / K Order-No. Price A / E For direct riveting Aluminium Stainless steel Order-No. Price Order-No. Price Order-No. Price Order-No. Price Order-No.



Bar holder

Material		Quantity	Article
Aluminium AIMg 3 A / Stainless	steel E	10 pieces	0023
Width x Length	Hole	Mat.	Mat.
	Ø 8,5 mm	Order-No. A 82 Price € 12,10	E 77 € 17,10
	Ø 10,5 mm	Order-No. A 83 Price € 12,10	E 78 € 17,10
30 x 110 mm	Ø 12,5 mm	Order-No. A 84 Price € 12,10	E 79 € 17,10
	Ø 16,5 mm	Order-No. A 85 Price € 12,10	E 80 € 17,10
	Ø 20,5 mm	Order-No. A 86 Price € 12,10	E 81 € 17,10
30 x 120 mm	open	Order-No. A 11114 Price € 12,20	E 11113 € 17,20





Fastening cubes

Material		Quantity	Article
Aluminium A / Stainless steel	E	20 pieces	0017
Width y Haight y Donth	Application	Mot	Mot
Width x Height x Depth	Application	Order-No. A 117	Mat. 118
15 x 15 x 15 mm	For pipe marking	Order-No. A 117 Price € 14,00	E 118 € 17,00



Keyrings

Material			Qua	ntity	Α	rticle
Steel nickel-plated S / Stainless steel E			1 pie	есе	0	104
Diameter	Application		Mat.		Mat.	
Ø 20,4 mm	For pipe marking	Order-No. Price	S	18525 € 0,30	E	18524 € 0,40



Ball Chain

Material		Quantity	Article
Stainless steel		1 piece	0022
Diameter x Length	Application		
Ø 2 mm x 15 cm	For pipe marking	Order-No. Price	14526 € 0,85
Ø 2 mm x 1 m	For pipe marking	Order-No. Price	14527 € 3,50
Ø 2 mm x 50 m	For pipe marking	Order-No. Price	14528 € 125,00



Link Chain

Material		Quantity	Article
Steel nickel-plated S /Stainles	s steel E	1 piece	0022
Diameter x Length	Application	Mat.	Mat.
Ø 8 mm x 1 m	For pipe marking	Order-No. S 30233	E 30232 € 6.70



Rivet gun

	Quantity	Article
	1 piece	0091
Application		
For all riveting work	Order-No. Price	6770 € 39,00



Remove rivet gun

	Quantity	Article
	1 piece	0091
Application		
For loosening of riveted joints	Order-No. Price	5455 € 195.00



Tool for tension / cutting

	Quantity	Article
	1 piece	0091
Application		
For processing the polyamide hanger strap	Order-No. Price	5674 € 245,00



Cartridge skeleton gun

	Quantity	Article
	1 piece	0091
Application		
For adhesives and sealants from the cartridge	Order-No. Price	5456 € 12,00



Tube of glue

		Quantity	Article
		1 piece	0091
Design	Application		
Cartridge, 310 ml	For the assembly of signs, transparent	Order-No. Price	47477 € 16,00





Cleaner Spray

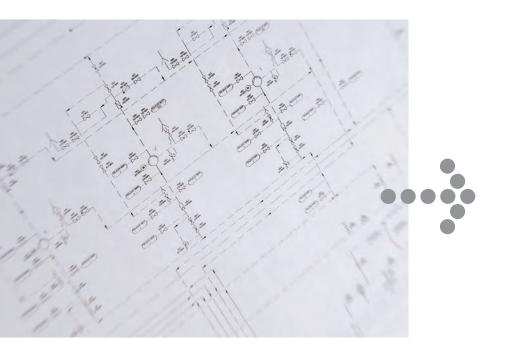
		Quantity	Article
		1 piece	0091
Design	Application		
Spray can, 500 ml	For degreasing metallic surfaces, glass and ceramics (check suitability before use)	Order-No. Price	33847 € 11,50



Surface cleaner

	Quantity	Article
	1 piece	0091
Application		
For cleaning heavily soiled surfaces	Order-No. Price	33848 € 6,50
	··	Application For cleaning heavily soiled surfaces Order-No.

Plans for Process Engineering



When it comes to plant labelling, our business approach also includes the documentation of our work and your plant. If desired, we can work with our in-house CAD department to prepare your identification System for Power Stations (KKS) according to the latest revision. Complete and current documentation give you the security you need for plant operation. By using a complete historical reproduction of changes in the plant as well as the documentation of the current situation, operational safety can be increased in accident and emergency situations.

Our employees will compare existing P&IDs with the current state (as-built-check) in the plant. This way, missing components can be supplemented, components that have been dismantled (e.g. as a result of renovation) can be removed and missing data can be gathered for your database. The documentation then depicts the actual condition of your plant and, using the revised P&IDs, we can assign both the quantity structures and texts (in coordination with the client) for your labeling. Our highly-qualified CAD department will then deliver the plans to you in file format; the desired attributes and digital information from AutoCAD P&ID are included.

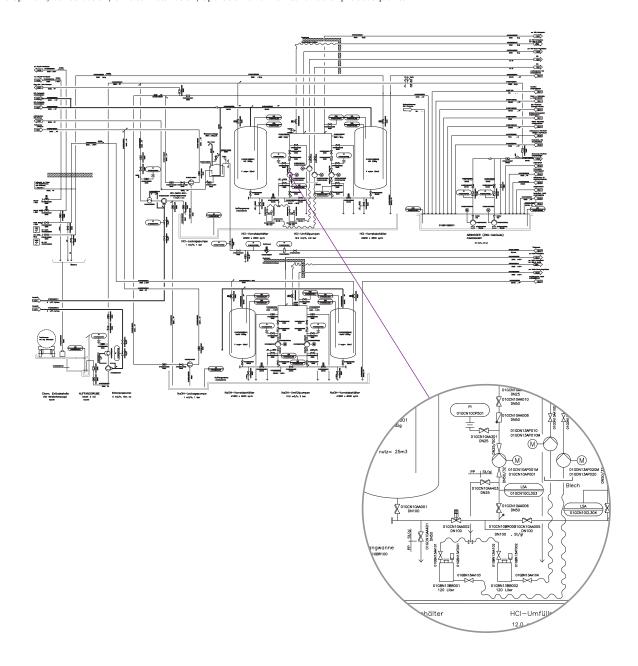
We offer the following services:

- On-site inventory audit (as-built-check) including demand assessment
- P&iD preparation that considers the relevant standards and laws
- Determining quantity structures and batch sizes for the different sign variants
- Preparing specifications for the labelling
- Assigning and coding the equipment according to identification Systems for Power Stations (KKS) and plant labelling systems
- · Preparing text and sign lists, including colour coding
- Plotting / printing the plans



Piping and Instrumentation Diagrams (in accordance with DIN EN ISO 10628)

The Piping and Instrumentation Diagram is used to display a plant's technical equipment. The plans show the structure and function of process plants and are part of the complete technical documentation that is necessary for the planning, construction, on-site installation, administration, commissioning, operation, maintenance and decommissioning of a plant. They also aid in the exchange of information between those involved in the development, construction, on-site installation, operation and maintenance of process plants.

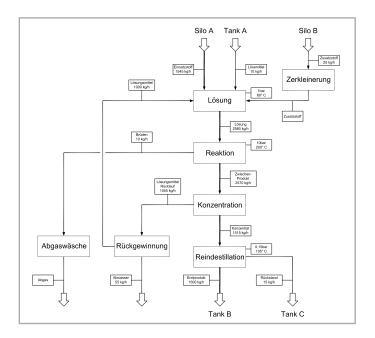


Pipe layout diagram

A pipe layout diagram is a simplified representation of a plant that is not to scale. The diagram mainly marks the vertical pipes and all required safety and control technology fittings, as well as shut-off devices. The pipe layout diagram can serve as the basis for pipe dimensioning. In the planning phase, it can be somewhat of a common thread for the intended material flows.

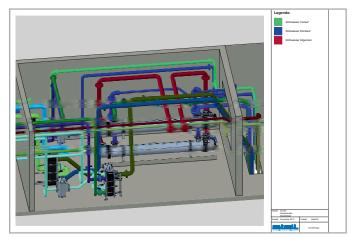
Block diagrams

The diagrams graphically represent the effects between numerous interacting components. A process or process plant is thus depicted in simplified form with the aid of rectangles that are connected by flow lines (e.g., substances, energies, energy carriers).



Pipe plans

Technical drawings for the planning and construction of pipes in large chemical industry plants. Pipe plans map the course of pipes and fittings as a top view in existing installation plans.



Designs

Upon completion of our work, we give you a data medium that contains the digital documentation of the plans in the desired file format. You of course also have the option to use the printing and plotter service. This includes, amongst others, multi-colour printing, standard formats up to DIN AO, photoluminescent plots, and lamination in various sizes.



Safety Identification

←2←1 %	Introduction	76
) E	Safety Way Guidance System	78
and the second s	Luxolight® Slide-in strips , Flat profiles, Sloped profiles, Connectors End caps, Transparent escape route signs	80 81
\ /	Additions to Safety Way Guidance System	82
	Transparent photomluninescent adhesive foil, Exit door handle markings Photoluminescent adhesive tape, Stairway-angles, Floor marking points	82 83
TIIX3 IIII \$	Safety Signs	84
	Escape route, emergency equipment and safety action signs	85
TORE	Fire fighting equipment signs	88
DAINT'S CONTRACTOR	Prohibition signs	90
	Warning signs	92
	Mandatory action signs	94
	Floor marking (antislipping)	96
	Safety Markings for Obstacles and Hazardous Areas Marking tapes	97 97
	Floor Marking Tapes and Anti-Slip Tapes	98
	Floor marking tapes	98
	Anti-slip tape, universal	99
	Anti-slip tape, easy clean	100
	Anti-slip tape, coarse grade	100
	Knuffi® Warning and Protection Profiles	101
	Corner protection	101
	Edge protection, Pipe protection	102
	Surface protection	103
icht und Reiting	Plans for Safety Identification	104
Ind .	Escape plans	105
The same	Installation plans	106
The state of the s	Fire safety regulation	106
The Man	Designs	106
	Fastening and Accessories	107

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Introduction



Clear communication regarding hazards and rules of conduct serves as the basis for a safe working environment. Chemical parks, power stations, production plants and business premises must therefore be equipped with systematic labelling for emergency situations and day-to-day operations alike. Safety identification includes labelling of escape routes and fire protection equipment, identifying hazardous areas and how to conduct oneself in them, marking obstacles and potential hazards and putting up escape and rescue plans.

To successfully implement a safe working environment, the right planning, labelling selection and proper on-site installation is key. We offer all of this as a complete package. In our work, we focus on transmitting clear-cut messages. That's why dimensions, shape, colour, design, distance of observation and luminescence of the labels are based on prescribed standards and decades of experience. In collaborating with you, we aim to provide a sustainable solution for reliable safety identification, thus avoiding accidents, injuries and damage. Thanks to our in-house production, we can meet your requirements; what's more is that if you like, we can efficiently carry out (almost) all the relevant work for you on your premises.

Compulsory labelling and its implementation – regulations, standards and laws

Occupational safety identification is globally ubiquitous, compulsory by law, and in Germany derived from the German Arbeitsschutzgesetz ("Occupational Health and Safety Act"). In the Arbeitsstättenverordnung ("Workplaces Ordinance"), labelling with signs is specifically

listed as an integral part of the legal measures. The technical rule for workplaces ASR A1.3 – "Safety and health protection labelling" – takes this measure and specifies its exact implementation in detail. This technical rule defines how our signs look in the plant, in the building or on the premises, as well as how to install them to ensure clear recognisability for all employees and visitors.

There are also international regulations and standards for safety identification. The current safety signs in Germany have already been adapted to the international standard ISO 7010. For this reason, we have grouped our signs for you in the following chapter and differentiated between the legally required signs from ASR A1.3 and the meaningful signs of the respective standard. If you would like qualified consultation, please do not hesitate to call us.

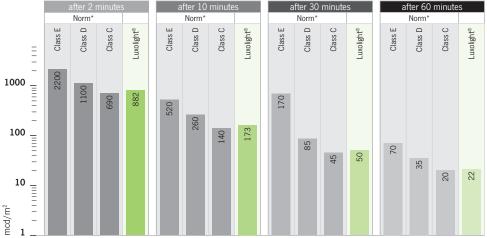


Luxolight®

Photoluminescent labelling is considered to be particularly important, as even in the event of a power failure or smoke development, it provides a reliable means of orientation. Luxolight® is a registered trademark and represents all of our photoluminescent products. They meet high quality requirements and aid in making your working environment safe. Our Luxolight® products absorb the energy of UV rays from the ambient lighting, store it, and then emit it as yellow-green light when it's dark. Depending on the environment, varying degrees of photoluminescence may be necessary – we can offer you reliable advice about this. Most standardised Luxolight® products are delivered in B Quality from stock (DIN 67510-1:2020) and meet the requirements of the relevant standards. Other Qualities upon request.

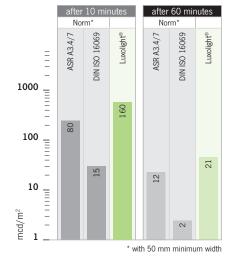
The following chart describes the luminous qualities of Luxolight® as well as the specifications of ASR A3.4/7:2019 and ISO 16069:2018 at the place of use.

Luminous qualities of Safety Signs



* DIN 67510-1:2020 and ISO 17398:2004

Luminous qualities of Safey Way Guidance Systems



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Safety Way Guidance System

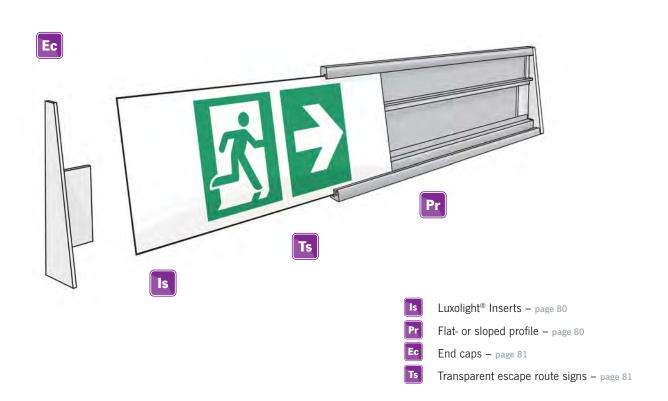


An installed safety way guidance system serves as an important protective measure should evacuation be necessary. As part of the safety concept or in consequence of a risk assessment, workplaces and places with increased risk potential must be equipped for emergency with an optical safety way guidance system that directs those affected to a safe environment or meeting points.

A safety way guidance system enables those affected to leave the premises safely and quickly - even in the event of heavy smoke and power failure. For the safety way guidance system we offer different photoluminescence qualities and installation heights that match the symbols that are mounted up above.

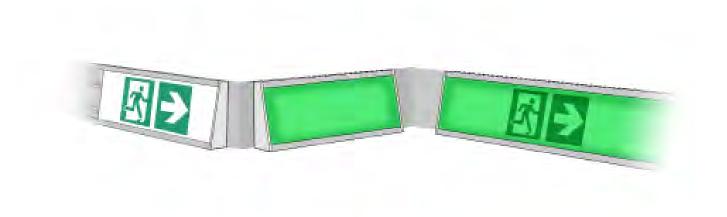
on-site conditions. Thanks to the optical markings and direction indicators, all of these solutions provide for a seamless and reliable escape route. Nevertheless, they are not a substitute for the required rescue





Components of the Safety Way Guidance System

The Safety Way Guidance System consists of the inserts (Is), the profile (Pr), the transparent safety sign (Ts) and end caps (Ec). We will gladly assist you determining the right components and materials that suit your demands.





Es Luxolight® inserts

Material	Luminance	Quantity	Article
PVC	Luxolight®	1 piece	0025

ASR A3.4/3

Width x Length	Application		
54 x 996 mm	for profile 60 mm	Order-No. Price	5033 € 8,00
75 x 996 mm	for profile 80 mm	Order-No. Price	5034 € 9,70



Flat profile

Material	Quantity	Article
Chlorine free plastic K / Aluminium anodized A	1 piece	0027

ASR A3.4/3

Width x Length	Application		Mat.
60 x 1000 mm	for inserts 54 x 996 mm	Order-No. Price	K 5048 € 5,00
	ior inserts 54 x 996 mm	Order-No. Price	A 5045 € 5,50
80 x 1000 mm	(; , , , , , , , , , , , , , , , , , ,	Order-No. Price	K 5049 € 6,50
	for inserts 75 x 996 mm	Order-No. Price	A 5046 € 7,00



Pr Sloped profile

Material	Quantity	Article
Aluminium anodized	1 piece	0028

ASR A3.4/3

Width x Length	Application		
60 x 1000 mm	for inserts 54 x 996 mm	Order-No. Price	5051 € 7,50
80 x 1000 mm	for inserts 75 x 996 mm	Order-No. Price	5052 € 9,00





End caps

Material	Quantity	Article
Plastic K / Aluminium anodized A	20 pieces	0026

ASR A3.4/3

Width x Length	Application		Mat.
18 x 54 mm	for flat profile 60 mm	Order-No. Price	A 5036 € 19,90
18 x 74 mm	for flat profile 80 mm	Order-No. Price	A 5037 € 28,00
12 x 60 mm	for sloped profile 60 mm, left	Order-No. Price	κ 5040 € 29,80
12 x 60 mm	for sloped profile 60 mm, right	Order-No. Price	κ 5041 € 29,80
12 x 80 mm	for sloped profile 80 mm, left	Order-No. Price	K 5042 € 40,00
12 x 80 mm	for sloped profile 80 mm, right	Order-No. Price	K 5043 € 40,00



Transparent escape route signs

Material	Quantity	Article
Foil	10 pieces	0029

ASR A1.3

134 x 67 mm

Width x Height

96 x 48 mm

Order-No. Price

Order-No. €

Order-No. Price **←** ½

MES001 300 € 20,50 6844 € 23,60 MESO01

MES001 302 € 20,50 6845 € 23,60



303 € 20,50 6846 € 23,60



96 x 48 mm Order-No.
Price

134 x 67 mm Order-No.
Price

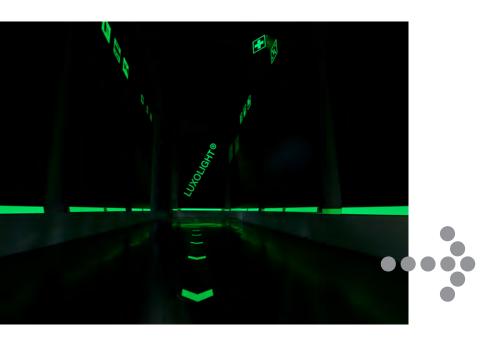
MES002 301 € 20,50 6847 € 23,60 **A**

MES002 304 € 20,50 6848 € 23,60



MES002 305 € 20,50 6849 € 23,60

Additions to Safety Way Guidance System



You can supplement your individual safety way guidance system with other useful components. Should circumstances at your site suggest that a safety way guidance system may not be sufficient enough on its own to ensure a path to safety as quickly and simply as possible, the following products are tried and tested completions that are worth considering.



Transparent photoluminescent adhesive foil

Material	Luminance	Quantity	Article
Foil	Luxolight®	1 piece	0035
Width x Height	Application		
60 x 996 mm	for direct adhesion	Order-No. Price	5071 € 11,30
80 x 996 mm	for direct adhesion	Order-No. Price	5072 € 14,90



Exit door handle marking

Material	Luminance	Quantity	Article
Foil	Luxolight®	1 piece	0037
Width x Height	Design		
80 x 200 mm	with direction arrow left	Order-No. Price	336 € 5,20
80 x 200 mm	with direction arrow right	Order-No. Price	337 € 5,20





Stairway angles

Material	Luminance	Quantity	Article
Aluminium	Luxolight®	1 piece	0036
Width x Length	Application		
35 x 200 mm	for mounting on stairways	Order-No. Price	333



Floor marking points, self-adhesive

Material	Luminance	Quantity	Article
Foil	Luxolight®	1 piece	0031
Diameter	Design		
Ø 100 mm	with direction arrow	Order-No. Price	5061 € 2,30
Ø 200 mm	with direction arrow	Order-No. Price	5062 € 3,60
Ø 100 mm	without direction arrow	Order-No. Price	5065 € 2,10
Ø 200 mm	without direction arrow	Order-No. Price	5066 € 3,90

Safety Signs



Safety signs are standardised in their message, graphical symbol and safety colours in order to ensure international understanding. Lawful safety identification includes rescue, fire protection, prohibitory, mandatory action and warning symbols.

The exact requirements for your working environment are already determined when the escape and rescue plans are drawn up during the workplace's planning phase; they are specified more precisely over the course of regular risk assessments. Our rescue and fire protection symbols are available in standard form or with a photoluminescent background. This is not the case for prohibitory, mandatory action and warning symbols; they are therefore delivered in the standard form on a white background.







Escape route signs

Material	Luminance	Quantity	Article
PVC P / Foil F	No / Luxolight®	1 piece	0040







Width x Height		Mat
300 x 150	Order-No. Price	Р
mm	Order-No. Price	F
400 x 200	Order-No. Price	Р
mm	Order-No.	

-	Luxolight
24005 € 3,50	23975 € 9,90
23935 € 3,30	23945 € 9,60
24006 € 5,90	23976 € 12,40
23936 € 5,60	23946 € 12,00

Luxolight
23979 € 9,90
23949 € 9,60
23980 € 12,40
23950 € 12,00

_	Luxolight
24007 € 3,50	23977 € 9,90
23937 € 3,30	23947 € 9,60
24008 € 5,90	23978 € 12,40
23938 € 5,60	23948 € 12,00



Luxolight



Order-No. Price





-	Luxolight
23981 € 3,50	23971 € 9,90
23931 € 3,30	23941 € 9,60
23982 € 5,90	23972 € 12,40
23932 € 5,60	23942 € 12,00





23956 € 5,60

Price

Price

Order-No.

400 x 200

mm



_	Luxolight
23989 € 3,50	23999 € 9,90
23959 € 3,30	23969 € 9,60
23990 € 5,90	24000 € 12,40
23960 € 5.60	23970 € 12.00



-	Luxolight
23987 € 3,50	23997 € 9,90
23957 € 3,30	23967 € 9,60
23988 € 5,90	23998 € 12,40
23958 € 5,60	23968 € 12,00



23966

€ 12,00

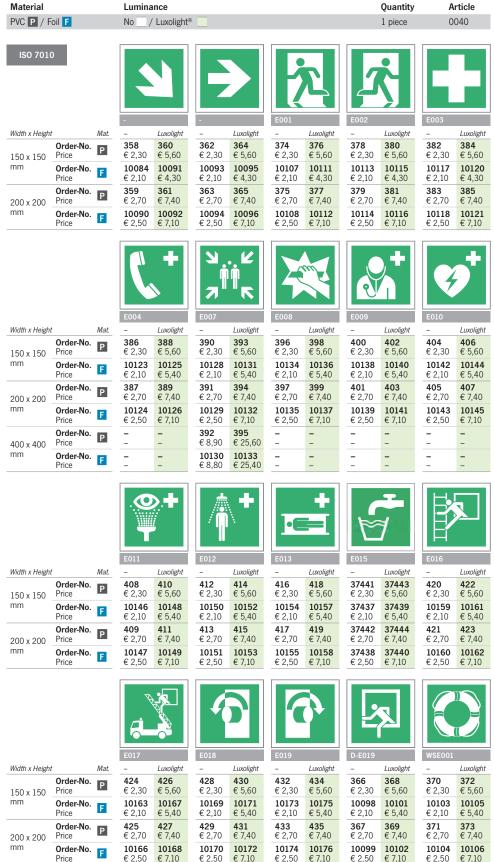
Width x Height		Mat.	-	Luxolight
300 x 150 mm	Order-No. Price	P	24003 € 3,50	23993 € 9,90
	Order-No. Price	F	23953 € 3,30	23963 € 9,60
400 x 200 mm	Order-No. Price	P	24004 € 5,90	23994 € 12,40
	Order-No. Price	F	23954 € 5,60	23964 € 12,00



-	Luxolight
24001 € 3,50	23991 € 9,90
23951 € 3,30	23961 € 9,60
24002 € 5,90	23992 € 12,40
23952 € 5.60	23962 € 12.00



Escape route, emergency equipment and safety action signs















Width x Height		Mat.
150 x 150 mm	Order-No. Price	Р
	Order-No. Price	F
200 x 200	Order-No. Price	Р
mm	Order-No. Price	F

Width x Height

200 x 200 Price

mm

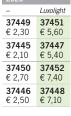
mm

Order-No. Price

Order-No.

Order-No.

Order-No. Price



-	Luxolight
37457 € 2,30	37459 € 5,60
37453 € 2,10	37455 € 5,40
37458 € 2,70	37460 € 7,40
37454 € 2,50	37456 € 7,10

-	Luxolight
37465 € 2,30	37467 € 5,60
37461 € 2,10	37463 € 5,40
37466 € 2,70	37468 € 7,40
37462 € 2,50	37464 € 7,10

-	Luxolight
37473 € 2,30	37475 € 5,60
37469 € 2,10	37471 € 5,40
37474 € 2,70	37476 € 7,40
37470 € 2,50	37472 € 7,10

E024	
-	Luxolight
37481 € 2,30	37483 € 5,60
37477 € 2,10	37479 € 5,40
37482 € 2,70	37484 € 7,40
37478 € 2,50	37480 € 5,70



37489 € 2,30

37485 € 2,10

37490 € 2,70

37486 € 2,50

37487 € 5,40

37492 € 7,40

37488 € 7,10

Mat.



€ 2,70

37494 € 2,50



37496 € 7,10



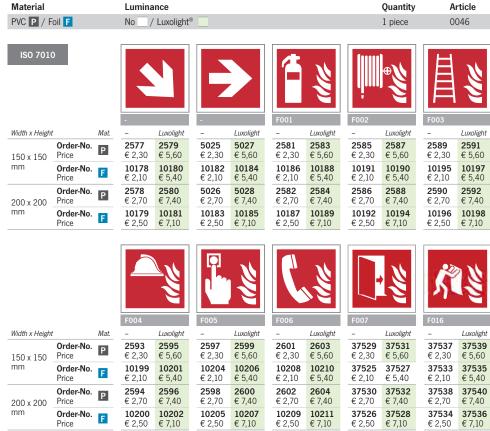
E058		E059	
-	Luxolight	-	Luxolight
37505 € 2,30	37507 € 5,60	37513 € 2,30	37515 € 5,60
37501 € 2,10	37503 € 5,40	37509 € 2,10	37511 € 5,40
37506 € 2,70	37508 € 7,40	37514 € 2,70	37516 € 7,40
37502 € 2,50	37504 € 7,10	37510 € 2,50	37512 € 7,10



E060	
-	Luxolight
37521 € 2,30	37523 € 5,60
37517 € 2,10	37519 € 5,40
37522 € 2,70	37524 € 7,40
37518 € 2,50	37520 € 7,10



Fire fighting equipment signs









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Prohibition signs

Material Quantity Article PVC 0049 1 piece













Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm

2756 € 2,40 **2757** € 2,80

2758 € 2,40 **2759** € 2,80 **2760** € 2,40 **2761** € 2,80 **2762** € 2,40 **2763** € 2,80

2764 € 2,40 **2765** € 2,80

2767

€ 2,80

2776 € 2,40

2777 € 2,80

Width x Height Order-No. 150 x 150 mm

2766 € 2,40

2768 € 2,40 **2769** € 2,80



2770 € 2,40 **2771** € 2,80



2772 € 2,40 **2774** € 2,40 **2773** € 2,80 **2775** € 2,80



Price Order-No. Price 200 x 200 mm

Order-No. Price

Order-No. Price

Width x Height

150 x 150 mm

200 x 200 mm



2778 € 2,40 **2779** € 2,80



2780 € 2,40 **2781** € 2,80



2782 € 2,40 **2783** € 2,80



2784 € 2,40 **2785** € 2,80



Width x Height Order-No. 150 x 150 mm Price Order-No. Price 200 x 200 mm



2786 € 2,40 **2787** € 2,80



2788 € 2,40 **2790** € 2,40 **2789** € 2,80 **2791** € 2,80



2792 € 2,40 **2793** € 2,80



2794 € 2,40 **2795** € 2,80



2796 € 2,40 Order-No. 2797



2798 € 2,40 2799



2800 € 2,40 2801



2802 € 2,40 2803



2804 € 2,40 2805 € 2,80

Width x Height 150 x 150 mm

Order-No. 200 x 200 mm Price





Order-No. Price Order-No.

Price

2806 € 2,40 **2807** € 2,80



2808 € 2,40 **2809** € 2,80



2810 € 2,40

2812 € 2,40 **2813** € 2,80



2814 € 2,40

2815 € 2,80



2816 € 2,40

2817

€ 2,80

37549 € 2,40

37550 € 2,80

Width x Height

Width x Height

150 x 150 mm

200 x 200 mm

Order-No. 150 x 150 mm Price Order-No. 200 x 200 mm Price



2818 € 2,40 2819 € 2,80



2811 € 2,80

37543 € 2,40

37544 € 2,80

37545 € 2,40 37546 € 2,80



37547 € 2,40 37548 € 2,80



Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm

37551 € 2,40

37552

€ 2,80

37553 € 2,40 37554 € 2,80



37555 € 2,40 **37556** € 2,80



37557 € 2,40 **37558** € 2,80



Width x Height Order-No. 150 x 150 mm Price

Order-No. Price 200 x 200 mm



2826 € 2,40 **2827** € 2,80



2820 € 2,40 **2821** € 2,80



2822 € 2,40 **2823** € 2,80



2824 € 2,40 **2825** € 2,80



Warning signs

Material Quantity Article PVC 0051 1 piece











Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm

2940 € 2,40 **2941** € 2,80

2942 € 2,40 **2943** € 2,80

2944 € 2,40 **2945** € 2,80

2946 € 2,40 **2947** € 2,80

2948 € 2,40 **2949** € 2,80

2950 € 2,40

2951

Width x Height Order-No. Price 150 x 150 mm



2954 € 2,40 2955



2956 € 2,40



Order-No. Price 200 x 200 mm

Width x Height

150 x 150 mm

200 x 200 mm

Width x Height

150 x 150 mm

200 x 200 mm

2952 € 2,40 2953 € 2,80

2957 € 2,80

2958 € 2,40 2959 € 2,80

Order-No. Price **2960** € 2,40 Order-No. Price **2961** € 2,80

2962 € 2,40 **2963** € 2,80



2964 € 2,40 **2965** € 2,80



2966 € 2,40 **2967** € 2,80



2968 € 2,40 2969 € 2,80

2970 € 2,40

2971 € 2,80

Width x Height Order-No. 150 x 150 mm Price Order-No. Price 200 x 200 mm



2972 € 2,40 **2973** € 2,80



2974 € 2,40 **2975** € 2,80



2976 € 2,40

2977 € 2,80

2978 € 2,40

2979 € 2,80



2980 € 2,40 Order-No. 2981 Order-No.



2998 € 2,40 2999



2982 € 2,40 2983



3000 € 2,40 3001



2984 € 2,40 2985

92











Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm

 € 2,40 € 2,80

 € 2,40 € 2,80

 € 2,40 € 2,80

 € 2,40 € 2,40 € 2,80 € 2,80









Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm

 € 2,40 € 2,80

 € 2,40 € 2,80

 € 2,40 € 2,80 € 2,40 € 2,80 € 2,40 € 2,80

€ 2,40

€ 2,80

Width x Height Order-No. Price 150 x 150 mm

Order-No. Price 200 x 200 mm

 € 2,40 € 2,80

W042 € 2,40 € 2,80



 € 2,40 € 2,80



Mandatory action signs

Material	Quantity	Article
PVC	1 piece	0053

200 x 200 mm

Width x Height **3124** € 2,40 Order-No. Price 150 x 150 mm

Order-No. Price



3128 € 2,40 **3129** € 2,80



3130 € 2,40 **3132** € 2,40 **3131** € 2,80 **3133** € 2,80

3125 € 2,80

3134 € 2,40

3135

Width x Height Order-No. 150 x 150 mm Price **Order-No.** Price 200 x 200 mm



3127 € 2,80

3136 € 2,40 **3137** € 2,80



3138 € 2,40 3139



3140 € 2,40 **3141** € 2,80



3142 € 2,40 **3143** € 2,80



Width x Height **Order-No.** Price 150 x 150 mm Order-No. Price 200 x 200 mm



3144 € 2,40 **3146** € 2,40 **3147** € 2,80 **3145** € 2,80



M013 **3148** € 2,40 **3149** € 2,80



M014 **3150** € 2,40 **3151** € 2,80



3152 € 2,40 **3153** € 2,80



Width x Height Order-No. 150 x 150 mm Price Order-No. Price 200 x 200 mm



3154 € 2,40 **3156** € 2,40 **3155** € 2,80 **3157** € 2,80



3158 € 2,40 **3159** € 2,80



3160 € 2,40 **3161** € 2,80



3162 € 2,40 **3163** € 2,80





Width x Height Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm

3164 € 2,40 **3165** € 2,80



3166 € 2,40 **3167** € 2,80



3168 € 2,40 **3169** € 2,80



3170 € 2,40 **3171** € 2,80



3172 € 2,40 **3173** € 2,80



Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm



3174 € 2,40 **3175** € 2,80



37575 € 2,40

37591 € 2,40 37592 € 2,80



37593 € 2,40 37594

€ 2,80



37577 € 2,40 37578 € 2,80



Width x Height

Order-No. Price 150 x 150 mm Order-No. Price 200 x 200 mm



37579 € 2,40 **37580** € 2,80



37576

37581 € 2,40 **37582** € 2,80



37583 € 2,40 **37584** € 2,80



37585 € 2,40 **37586** € 2,80



37587 € 2,40 **37588** € 2,80

Width x Height

Order-No. 150 x 150 mm Price Order-No. Price 200 x 200 mm



37589 € 2,40 **37590** € 2,80



3180 € 2,40 **3181** € 2,80

95

Floor marking (antislipping)

300 mm

In some cases, safety identification might be even more effective if placed on the ground. These self-adhesive sticker signs can be applied directly to the ground but the edges should be sealed in order to avoid premature wear. Our floor signs are slip resistant to prevent slip hazard.







Safety Markings for Obstacles and Hazardous Areas

Whether for everyday or emergency purposes, labelling obstacles and hazardous areas is an integral part of comprehensive safety identification. A colour design is recommended for day-to-day operations, but for workplaces where no complex safety lighting is installed, a safety marking in the form of photoluminescent marking tape is preferable.



Marking tapes

Material	Quantity	Article
Foil	1 piece	0058

Width x Length	Application	Colours
40 mm x 25 m	permanent danger warning	
40 mm x 25 m	temporary danger warning	
80 mm x 25 m	permanent danger warning	
80 mm x 25 m	temporary danger warning	

Order-No.	2746
Price	€ 37,00
Order-No. Price	2740 € 37,00
Order-No. Price	2747 € 66,50
Order-No. Price	2741 € 66,50

ISO 3864

Width x Length	Application	Colours
40 mm x 25 m	command signal	
40 mm x 25 m	safe situation	
80 mm x 25 m	command signal	
80 mm x 25 m	safe situation	

Price	€ 37,00
Order-No. Price	2744 € 37,00
Order-No. Price	2743 € 66,50
Order-No. Price	2745 € 66,50

97

Floor marking and Anti-Slip tapes

The labelling of passage ways in accordance with ASR A1.8 is mandatory. What's more, due to the frequency and severity of slip accidents floor marking tapes and anti-slip floorings play an increasingly important role within safety and health systems. In the following you can find a selection of products to maintain the safety of your facility and further prevent and reduce these kind of accidents. Anti-slip floorings help to prevent slip accidents on indoor and outdoor surfaces that are slick, slippery, wet and/or soiled by oil or grease. These products might be used for labelling of entrance areas, passageways, walkways, stairs, ascents, ramps, machines, vehicles, kitchen and canteens, terraces, shelters etc.



Floor marking tapes

Material			Quantity	Article
PVC film			1 piece	0108
Walth I an arth	Danima	Colours		
Width x Length 50 mm x 33 m	Design	Colours	Order-No. Price	36801 € 5,20
75 mm x 33 m	black		Order-No. Price	36802 € 7,80
50 mm x 33 m	yellow		Order-No. Price	36803 € 5,20
75 mm x 33 m	yellow		Order-No. Price	36804 € 7,80
50 mm x 33 m	blue		Order-No. Price	36805 € 5,20
75 mm x 33 m	blue		Order-No. Price	36806 € 7,80
50 mm x 33 m			Order-No. Price	36807 € 5,20
75 mm x 33 m	red		Order-No. Price	36808 € 7,80
50 mm x 33 m			Order-No. Price	36809 € 5,20
75 mm x 33 m	green		Order-No. Price	36810 € 7,80
50 mm x 33 m			Order-No. Price	36811 € 5,20
75 mm x 33 m	white		Order-No. Price	36812 € 7,80
50 mm x 33 m			Order-No. Price	36813 € 5,20
75 mm x 33 m	orange		Order-No. Price	36814 € 7,80
50 mm x 33 m			Order-No. Price	36815 € 7,00
75 mm x 33 m	black/yellow striped		Order-No. Price	36816 € 10,50
50 mm x 33 m			Order-No. Price	36817 € 7,00
75 mm x 33 m	red/white striped		Order-No. Price	36818 € 10,50





Anti-slip tape, general purpose

Material	Slip-prevention	Luminance (after 10 min.)	Quantity	Article
PVC Grit Carrying Web	R 13	No / 150 mcd/m ²	1 piece	0108
Width x Length	Design	Colours		
50 mm x 18,3 m			Order-No. Price	36819 € 44,00
75 mm x 18,3 m	black		Order-No. Price	36820 € 66,00
50 mm x 18,3 m			Order-No. Price	36821 € 44,00
75 mm x 18,3 m	yellow		Order-No. Price	36822 € 66,00
50 mm x 18,3 m			Order-No. Price	36823 € 44,00
75 mm x 18,3 m	white		Order-No. Price	36824 € 66,00
50 mm x 18,3 m			Order-No. Price	36825 € 44,00
75 mm x 18,3 m	grey		Order-No. Price	36826 € 66,00
50 mm x 18,3 m			Order-No. Price	36827 € 44,00
75 mm x 18,3 m	blue		Order-No. Price	36828 € 66,00
50 mm x 18,3 m			Order-No. Price	36829 € 44,00
75 mm x 18,3 m	red		Order-No. Price	36830 € 66,00
50 mm x 18,3 m			Order-No. Price	36831 € 44,00
75 mm x 18,3 m	green		Order-No. Price	36832 € 66,00
50 mm x 18,3 m			Order-No. Price	36833 € 44,00
75 mm x 18,3 m	brown		Order-No. Price	36834 € 66,00
50 mm x 18,3 m			Order-No. Price	36835 € 53,00
75 mm x 18,3 m	black/yellow striped		Order-No. Price	36836 € 79,50
50 mm x 18,3 m	17.17.11.1		Order-No. Price	36837 € 53,00
75 mm x 18,3 m	red/white striped		Order-No. Price	36838 € 79,50
50 mm x 18,3 m			Order-No. Price	36839 € 162,00
100 mm x 18,3 m	luminescent		Order-No. Price	36840 € 324,00
50 mm x 18,3 m			Order-No. Price	36841 € 178,00
100 mm x 18,3 m	black/luminescent striped		Order-No. Price	36842 € 356,00
50 mm x 18,3 m			Order-No. Price	36867 € 85,00
75 mm x 18,3 m	black - extra strong		Order-No. Price	36868 € 127,50

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Anti-slip tape, easy clean

Material	Slip-prevention		Quantity	Article
PVC Grit Carrying Web	R 10		1 piece	0108
Width x Length	Design	Colours		
50 mm x 18,3 m			Order-No. Price	36843 € 52,00
100 mm x 18,3 m	black		Order-No. Price	36844 € 104,00
50 mm x 18,3 m			Order-No. Price	36845 € 52,00
100 mm x 18,3 m	yellow		Order-No. Price	36846 € 104,00
50 mm x 18,3 m			Order-No. Price	36847 € 52,00
100 mm x 18,3 m	clear		Order-No. Price	36848 € 104,00
50 mm x 18,3 m			Order-No. Price	36849 € 52,00
100 mm x 18,3 m	grey		Order-No. Price	36850 € 104,0
50 mm x 18,3 m			Order-No. Price	36851 € 52,00
100 mm x 18,3 m	blue		Order-No. Price	36852 € 104,00
50 mm x 18,3 m			Order-No. Price	36853 € 52,00
100 mm x 18,3 m	red		Order-No. Price	36854 € 104,00
50 mm x 18,3 m			Order-No. Price	36855 € 52,00
100 mm x 18,3 m	green		Order-No. Price	36856 € 104,00
50 mm x 18,3 m			Order-No. Price	36857 € 52,00
100 mm x 18,3 m	white		Order-No. Price	36858 € 104,00
50 mm x 18,3 m			Order-No. Price	36859 € 62,50
100 mm x 18,3 m	black/yellow		Order-No. Price	36860 € 125,00



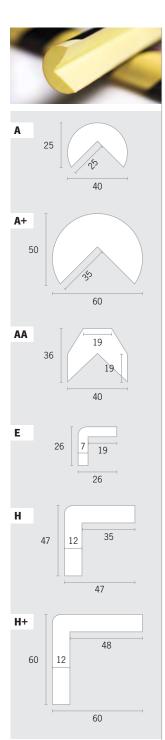
Anti-slip tape, coarse grade

Material	Slip-prevention		Quantity	Article
Aluminium	R 13		1 piece	0108
Width x Length	Design	Colours		
50 mm x 18,3 m	black		Order-No. Price	36861 € 53,00
100 mm x 18,3 m	ыаск		Order-No. Price	36862 € 106,00
50 mm x 18,3 m			Order-No. Price	36863 € 53,00
100 mm x 18,3 m	yellow		Order-No. Price	36864 € 106,00
50 mm x 18,3 m			Order-No. Price	36865 € 53,00
100 mm x 18,3 m	black/yellow striped		Order-No. Price	36866 € 106,00
50 mm x 18,3 m			Order-No. Price	36869 € 94,00
100 mm x 18,3 m	black/coarse conformable		Order-No. Price	36870 € 188,00



Knuffi® Warning and Protection Profiles

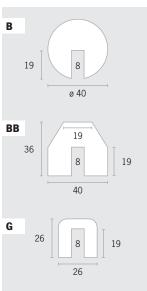
Warning and protection profiles effectively prevent impact injuries. Due to their striking colour in accordance with ASR A1.3, they caution you about the threat of collisions. Knuffi® products are made from flexible polyurethane foam using a patented process. They provide a visual warning through the specific colours and the material absorbs even the hardest impacts with ease.



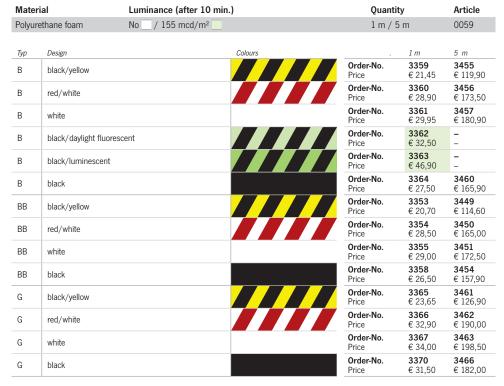
Corner protection, self adhesive

Mate	rial	Luminance (after 10	min.)	Quanti	ty	Article
Polyur	ethane foam	No / 155 mcd/m ²		1 m / 5	5 m	0059
Тур	Design		Colours		1 m	5 m
A	black/yellow			Order-No. Price	3317 € 25,25	3413 € 148,50
Α	red/white			Order-No. Price	3318 € 29,50	3414 € 175,50
A	white			Order-No. Price	3319 € 30,90	3415 € 83,00
Α	black/daylight fluo	rescent		Order-No. Price	3320 € 33,50	-
Α	black/luminescent			Order-No. Price	3321 € 46,90	-
А	black			Order-No. Price	3322 € 28,50	3418 € 167,90
A+	black/yellow			Order-No. Price	3323 € 54,50	-
A+	red/white			Order-No. Price	3324 € 54,50	<u>-</u>
A+	white			Order-No. Price	3325 € 54,50	<u>-</u>
A+	black			Order-No. Price	3328 € 54,50	<u>-</u>
AA	black/yellow			Order-No. Price	3329 € 24,30	3425 € 143,15
AA	red/white			Order-No. Price	3330 € 28,50	3426 € 169,00
AA	white			Order-No. Price	3331 € 29,90	3427 € 176,00
AA	black			Order-No. Price	3334 € 27,50	3430 € 161,50
E	black/yellow			Order-No. Price	3335 € 25,25	3431 € 148,50
E	red/white			Order-No. Price	3336 € 29,50	3432 € 175,50
Е	white			Order-No. Price	3337 € 30,90	3433 € 183,00
E	black			Order-No. Price	3340 € 28,50	3436 € 167,90
Н	black/yellow			Order-No. Price	3341 € 29,65	3437 € 167,60
Н	red/white			Order-No. Price	3342 € 35,90	3438 € 202,00
Н	white			Order-No. Price	3343 € 37,50	3439 € 210,90
Н	black			Order-No. Price	3346 € 33,90	3442 € 193,50
H+	black/yellow			Order-No. Price	3347 € 49,90	-
H+	red/white			Order-No. Price	3348 € 49,90	-
H+	white			Order-No. Price	3349 € 49,90	-
H+	black			Order-No. Price	3352 € 49,90	_

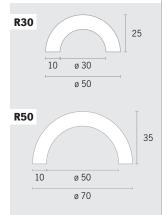




Edge protection



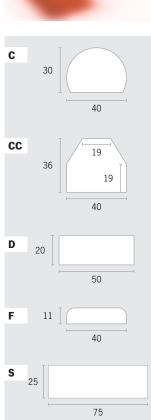
Piping protection, self adhesive



Mater	ial		Quant	ity	Article
Polyure	ethane foam		1 m /	5 m	0059
Тур	Design	Colours		1 m	5 m
R30	black/yellow	Colours	Order-No. Price	3371 € 39,50	3467 € 214,50
R30	red/white		Order-No. Price	3372 € 49,00	3468 € 272,5
R30	white		Order-No. Price	3373 € 51,50	3469 € 284,5
R30	black		Order-No. Price	3376 € 46,90	3472 € 260,9
R50	black/yellow		Order-No. Price	3377 € 51,15	-
R50	red/white		Order-No. Price	3378 € 63,50	-
R50	white		Order-No. Price	3379 € 66,50	-
R50	black		Order-No. Price	3382 € 60,90	-







Surface protection, self adhesive

Mater	rial	Luminance (after 10 r	nin.)	Quantit	ty	Article
Polyur	ethane foam	No / 155 mcd/m ²		1 m / 5	m	0059
Тур	Design		Colours		1 m	5 m
C	black/yellow		Colours	Order-No. Price	3407 € 25,85	3503 € 151,80
С	red/white			Order-No. Price	3408 € 30,90	3504 € 181,90
С	white			Order-No. Price	3409 € 31,90	3505 € 189,50
С	black/daylight fluoresce	nt		Order-No. Price	3410 € 35,00	
С	black/luminescent			Order-No. Price	3411 € 48,90	
С	black			Order-No. Price	3412 € 29,50	3508 € 173,90
CC	black/yellow			Order-No. Price	3401 € 25,00	3497 € 147,35
CC	red/white			Order-No. Price	3402 € 29,50	3498 € 176,00
CC	white			Order-No. Price	3403 € 30,90	3499 € 183,90
CC	black			Order-No. Price	3406 € 28,50	3502 € 168,50
D	black/yellow			Order-No. Price	3383 € 29,60	3479 € 158,40
D	red/white			Order-No. Price	3384 € 39,50	3480 € 217,50
D	white			Order-No. Price	3385 € 40,95	3481 € 226,00
D	black			Order-No. Price	3388 € 37,50	3484 € 207,50
F	black/yellow			Order-No. Price	3395 € 25,85	3491 € 151,80
F	red/white			Order-No. Price	3396 € 30,90	3492 € 182,00
F	white			Order-No. Price	3397 € 31,90	3493 € 189,50
F	black			Order-No. Price	3400 € 29,50	3496 € 173,90
S	black/yellow			Order-No. Price	3389 € 54,50	<u>-</u> -
S	red/white			Order-No. Price	3390 € 54,50	<u>-</u> -
S	white			Order-No. Price	3391 € 54,50	- -
S	black			Order-No. Price	3394 € 54,50	-

Plans for Safety Identification



The displayed information for employees and visitors in buildings is an integral part of safety identification. For this reason, our qualified inhouse CAD department specialises in preventive fire protection. We prepare, deliver and install the necessary plans for you in compliance with all relevant laws, regulations, guidelines and standards.

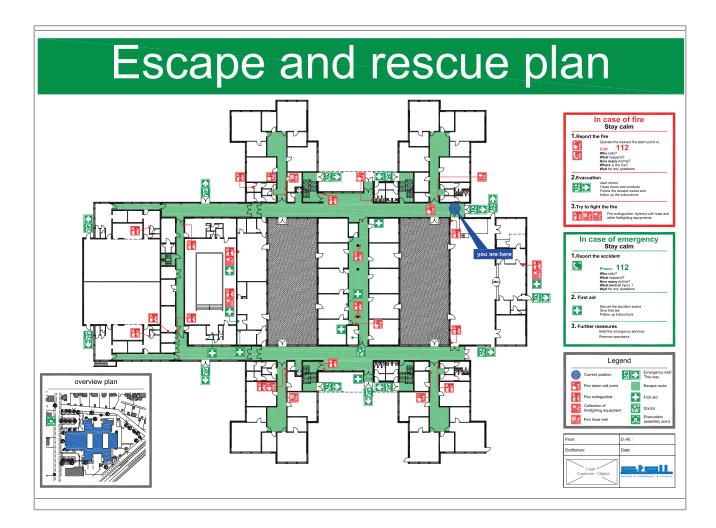
A professional on-site audit is the basis for all plans; a regular inventory check also ensures the safety of your property. According to the technical rule ASR A2.3 "Escape and rescue routes and emergency exits, escape route plans", all put up plans must always be up-to-date. Any structural or fire protection changes must result in an adjustment of your plans.

We will perform this review for you. If available, the existing plans establish the starting position. If you do not have a floor plan, we will also draw up new plans - which includes surveying the on-site layout with a handheld laser device - as part of our service. Within the context of the property inspection, an expert conducts a variance analysis of your situation. Amongst other things, this analysis takes into consideration

the location of the emergency, rescue and fire fighting equipment, the path of the escape and rescue routes and the safety signage in the building. After all of the important information has been definitively registered, the final alignment with the relevant authorities (e.g. fire brigade, fire protection services, building authorities) can be conducted on request.

Upon approval of the authorities the plans will be handed out in printed or digital form.

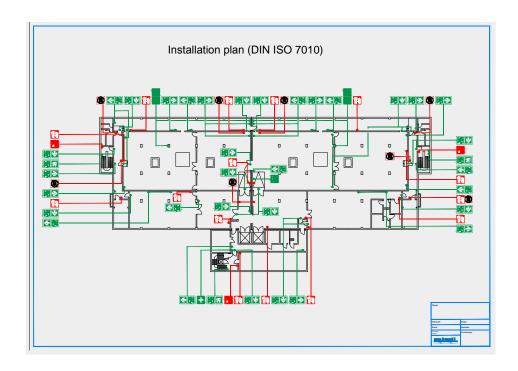




Escape plans

A property's escape and rescue plans are designed for quick orientation so that the fastest and safest path out of danger can be identified. The plans complete the safety identification and increase the level of safety for people in the building. Consulting our on-site audit, we draw up the plans which present a simple, comprehensible of the escape routes and safety signs, fire extinguishers, wall hydrants, pressure detectors, first aid kits, stretchers etc. They also contain the rules of conduct in accordance with Part A of the German Brandschutzordnung ("Fire safety regulation"), i.e. how to behave in the event of fire or accidents.

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Installation plans

Within the framework of the on-site audit, we can conduct a variance analysis for the existing labelling or prepare a new documentation of the safety signage if you please. Our expert staff will record all of the signs that are present on your site and note all of the labels that are missing or need to be adapted. We will then create plans for you that include the positioning and fastening of the signs as well as the proper installation options. These plans can be used for an on-site installation by us or your own employees, for documenting your plant, or for further planning of your safety identification.

Fire safety regulation

The fire safety regulation includes the most important measures to follow for preventing and dealing with fires and is divided in the three following parts. Part A of the fire safety regulation addresses all persons in the relevant building and describes the most important rules in cases of fire or accidents. Part B addresses the employees of the company and, amongst others, describes general measures in order to prevent spread of fire and smoke and guidelines of how to keep clear the escape and rescue routes. The third Part C addresses employees of the company being in charge with fire prevention tasks and mainly describes fire protection measures. The fire safety regulation needs to be individually applied to every building and be checked every other 2 years by a fire prevention expert. Upon request, we can provide you with Part A as individual printouts; these can be complemented with Parts B and C as hardback copy.

Designs

Upon completion of our work, we give you a data medium that contains the digital documentation in the desired file format (supported file formats: *.PDF, *.DWG, *.DXF). You of course also have the option to use the printing and plotter service. This includes, amongst others, multicolour printing, formats from DIN A4–DIN A0 and special formats upon request, photoluminescent plots (e.g. for escape and rescue plans), and lamination up to DIN A 1. We offer a selection of folding frames in different shapes and sizes. If you are looking for a more appealing variant we recommend the acrylic frames of our own production.





Fastening and Accessories

In order for a sign to aid in providing comprehension, safety and orientation, it must be properly installed. Our fastening products therefore offer the right solution for each of our safety identification systems. Tried, tested and durable, the different sizes and types of signs can be fastened to the necessary installation points in a clearly visible manner. For further questions regarding our products our sales team is always at your disposal.



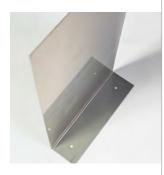
Snap frame

Material				Qı	uantity	Article
Aluminium anodized				1	piece	0060
Width x Height x Depth			mitred corner	rounded corner	lockable	fire protection certified
274 x 361 x 32 mm	DIN A4	Order-No. Price	2731 € 27,50	2732 € 30,00	-	47509 € 52,00
361 x 484 x 32 mm	DIN A3	Order-No. Price	2734 € 32,00	2735 € 35,00	2736 € 43,50	47508 € 62,00
484 x 658 x 32 mm	DIN A2	Order-No. Price	2737 € 46,00	2738 € 50,00	2739 € 57,50	47507 € 92,00



Sign mount

Material			Quantity	Article
Aluminium A / Stainle	ess steel E		1 piece	0107
Width x Height	Scope of delivery			
145 x 145 mm	incl. double faced adhesive foam tape	Order-No. Price	A 49542 € 5,05	E 36632 € 5,35
195 x 295 mm	incl. double faced adhesive foam tape	Order-No. Price	A 49543 € 10,40	E 36633 € 11,25



Flag fastener

Material		Quantity	Article
Aluminium		1 piece	0061
Width x Height	Application		
150 x 150 mm	wall and ceiling suspension	Order-No. Price	2715 € 6,65
150 x 300 mm	wall and ceiling suspension	Order-No. Price	2716 € 9,85
150 x 450 mm	wall and ceiling suspension	Order-No. Price	2717 € 10,50
200 x 200 mm	wall and ceiling suspension	Order-No. Price	2718 € 7,44
200 x 400 mm	wall and ceiling suspension	Order-No. Price	2719 € 12,71
200 x 600 mm	wall and ceiling suspension	Order-No. Price	2720 € 16,90
300 x 150 mm	wall suspension	Order-No. Price	2721 € 8,98
400 x 200 mm	wall suspension	Order-No. Price	2722 € 11,58

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Nose fastener

Material	Quantity	Article
Aluminium	1 piece	0062
Width x Height		
150 x 150 mm	Order-No. Price	2701 € 9,50
150 x 300 mm	Order-No. Price	2702 € 11,20
200 x 200 mm	Order-No. Price	2704 € 10,80
200 x 400 mm	Order-No. Price	2705 € 13,80
200 x 600 mm	Order-No. Price	2706 € 16,85
300 x 300 mm	Order-No. Price	2703 € 14,60
400 x 400 mm	Order-No. Price	2707 € 19,90



Double-faced acrylate adhesive tape

Material	Quantity	Article
Acryl	1 piece	0063
Width x Length		
150 mm x 50 m	Order-No. Price	2699 € 156,00
200 mm x 50 m	Order-No. Price	2700 € 208,00



Double faced adhesive foam tape

Material		Qı	uantity	Article
Polyethylene foam		1	piece	0021
Width	Application		Length 10 m	Length 50 m
150 mm	For signs	Order-No. Price	6860 € 42,00	94 € 199,50
200 mm	For signs	Order-No. Price	6861 € 55,50	95 € 267,00
300 mm	For signs	Order-No. Price	6862 € 83,00	96 € 399,00
400 mm	For signs	Order-No. Price	6863 € 107,00	97 € 529,50
58 mm	For flat profiles	Order-No. Price	6858 € 18,00	98 € 88,00
78 mm	For flat profiles	Order-No. Price	6859 € 23,00	99 € 99,00
51 mm	For sloped profiles	Order-No. Price	6864 € 17,00	6865 € 83,50
71 mm	For sloped profiles	Order-No. Price	6866 € 22,80	6867 € 110,00





Cartridge skeleton gun

	Quantity	Article
	1 piece	0091
Application		
For adhesives and sealants from the cartridge	Order-No. Price	5456 € 12,00



Tube of glue

		Quantity	Article
		1 piece	0091
Design	Application		
Cartridge, 310 ml	For the assembly of signs, transparent	Order-No. Price	47477 € 16,00



Cleaner spray

		Quantity	Article
		1 piece	0091
Design	Application		
C	For degreasing metallic surfaces, glass and ceramics (check		
Spray can, 500 ml	suitability before use)		



Surface cleaner

		Quantity	Article
		1 piece	0091
Design	Application		
Spray can, 500 ml	For cleaning heavily soiled surfaces	Order-No. Price	33848 € 6,50

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Terms and Conditions

1. General

- 1.1 The following "Terms and Conditions Purchase Contract", in here later referred to as "terms and conditions", apply to all purchase contracts between the Stell GmbH (Limited liability company), Raiffeisenring 35-37, 46395 Bocholt, Deutschland (in here later referred to as "seller") and enterprises according to § 14 BGB, legal bodies under public law and legal assets under public law (in here later referred to as "buyer").
- 1.2 Contradicting or differing terms and conditions of the buyer are no subject to the contract even if the seller is fulfilling the contract without having explicitly refused those terms. Differing terms only apply if explicitly agreed to by the seller in writing.

2. Contract proposal and conclusion, offers, orders

- 2.1 The offers of the seller are non-binding and shall be considered as a proposal towards the buyer to place a purchase order with the seller. The purchase contract (in here later referred to as "order") is concluded with the placement of the order by the buyer and the acceptance of the order by the seller. If the acceptance notice differs from the order, it is to be considered a new, non-binding offer of the seller.
- 2.2 By placing the order the buyer bindingly declares to willingly purchase the ordered products. The seller is entitled to accept the offer for the order within 2 weeks after the placement of the order. By placing the order, the buyer agrees to the present terms and conditions. The same applies to all future purchase orders even if the terms and conditions are not explicitly referred to.
- 2.3 The buyer is obligated to immediately revise the acceptance notice/ order confirmation of the seller. If no formal acceptance notice has been issued, the former applies also to instalments, partial or final accounts.
- 2.4 The granting of a certain property or suitability of the ordered product concerning a certain intended use as well as taking over a guarantee is only binding if confirmed by the seller in writing. The properties of patterns or samples are only binding as long as explicitly agreed to be properties of the product
- **2.5** As far as the seller provides advice and support services, those are provided to the best of his/her knowledge.

3. Purchase price, payment, default, off-

set, retention, transfer of claims 3.1 (a) All prices are ex office of the seller.

- (b) Generally, the purchase price is excluding present statutory VAT as far as legal tax obligations apply. If the statutory VAT rate increases between the conclusion of the contract and the issuance of the invoice, the buyer has to pay the higher VAT rate. (c) On deliveries within the EU, the buyer has to provide his/her VAT ID number used for his/ her turnover taxation priory to the payment. For non-electronic export declarations concerning deliveries from the Federal Republic of Germany to countries outside of the EU which are not carried out or initiated by the seller, the buyer has to provide the export declaration necessary for taxation. If the export declaration is not provided, the buyer has to pay the VAT for the products in addition to the invoiced amount for deliveries within Germany. (d) The seller is entitled to claim down payments according to the value of already performed partial deliveries.
- 3.2 If the agreed delivery term exceeds 4 months, the seller reserves the right to reasonably adapt the agreed purchase price according to changes of actual costs, including material costs and labor expenses as well as shipping costs if necessary. The same applies in case of increase of customs or fees required for deliveries at the seller's expense. If the price not proportionally increases compared to the consumer price index, the price increase will be limited to the market price. Paragraph 4.12 remains untouched.
- 3.3 The agreed purchase price is due within 7 days after the delivery of the product to the buyer without deductions, unless otherwise agreed upon. The same applies to partial deliveries. Trade discounts may only be deducted if the payment has been credited to the seller's account in due time and if the buyer is not in default with other claims of the seller at the time of the respective payment. Trade discounts may only be deducted from the net price.
- **3.4** Drafts and checks will only be accepted on account of performance and upon explicit agreement. They will not be considered as payment until

- they are encashed. Draft charges and taxes are at the buyer's expense after the expiry of the agreed payment term.
- 3.5 The buyer defaults in payment after the expiry of the 7th day after the delivery of the product, latest after expiry of the last day of an individually granted payment period.
- **3.6** (a) The buyer may only off-set against claims of the seller with undisputed, final and absolute counter claims.
- (b) Letter (a) respectively applies to the execution of retention rights by the buyer.
- 3.7 The buyer is not entitled to retain claims of the seller resulting from this contract due to unsettled claims not subject to this contract. 3.8 The buyer's right to lien according to§ 369 HGB does not apply.
- 3.9 If there are reasonable doubts concerning the liquidity or credit status of the buyer and if the buyer is not willing to pay in advance or provide a suitable financial security on demand of the seller, the seller is entitled, if he/she has not performed yet, to demand an advanced cash payment before a possible further/subsequent delivery. This particularly applies to agreed, but not yet carried-out subsequent husiness transactions
- 3.10 The seller reserves the right to use payments to settle the oldest open account item plus incurred default interests according to the following order: costs, interests, principle claim.
- 3.11 The seller is entitled to transfer claims resulting from or in relation to this purchase contract. The buyer may not transfer his claim against the seller to third parties. § 354a HGB remains unchallenged.
 3.12 On default of payment of remuneration
- 3.12 On default of payment of remuneration claims, the seller is entitled to claim default interest of 8 %-points above the basic interest rate according to § 247 BGB valid at the time of default occurrence. § 352 HGB as well as claims towards further actual default damages remain unchallenged, so do legal rights to claim damages for the failure of performance as well as withdrawal from the contract.
- **3.13** On default, all claims resulting from all contract relationships of the parties are due immediately, unless the default is related to only minor claims

4. Delivery, transfer of risk

- 4.1 If no explicit delivery term has been stated by the seller, the delivery may be claimed not until 8 weeks after the conclusion of the contract. An agreed approximate delivery term does not begin until receipt of all necessary documentations and information to be handed in by the buyer (P&IDs, specifications, production lists, approval of layouts).
- 4.2 If the buyer has been granted a certain delivery period, this period is to be considered as complied with if the product to be delivered has been delivered to the customer. If the purchase contract consists of several partial deliveries, the acceptance has to take place according to the agreed delivery intervals.
- **4.3** If not otherwise agreed upon, the products are provided for delivery at the seller's place of business. On collection from the delivery point the collection has to take place by the buyer or his/her representatives according to legal regulations concerning secure loading of vehicles.
- **4.4** If a dispatch of products has been agreed upon, the seller dispatches the products on request of the buyer according to § 447 BGB at the buyer's risk and expense.
- **4.5** If employees of the seller support the loading of vehicles according to paragraphs 4.3, 4.4 outside the scope of agreed services on request of the buyer, they solely act on behalf of the buyer.
- 4.6 (a) The risk transfers latest on handing over the product to the forwarding/collecting agent according to paragraph 4.3, also in the event of partial deliveries or if the seller has taken over additional services, such as dispatch or direct delivery of the products. On request of the buyer, the shipment will be insured against theft, physical, fire or water damages and other insurable risks by the seller acting as a mediator only.
- (b) If the buyer defaults in acceptance, the seller is entitled to store the products without further notice/reminders at the buyer's expense and risk. (c) If the buyer defaults in acceptance, the purchase price is due immediately.
- **4.7** Partial deliveries by the seller are accepted, if reasonable to the buyer under consideration of the interest of both parties.
- 4.8 The acceptance of the shipment without objections by the forwarding/collecting agent is to be considered proof of intact packaging and correct loading, unless the buyer proves that the packaging was damaged or the loading did not take place correctly on handing over the shipment to the

- forwarding/collecting agent. Complaints due to transport damages are to be reported immediately to the company in charge of the shipment with a copy to the seller.
- **4.9** If the parties use INCOTERMS clauses for an individual purchase contract, those terms apply in the version valid at the time of concluding the contract. Possible contradictions with other terms of paragraph 4 of this agreement are overruled by the agreed INCOTERMS regulations.
- 4.10 The buyer is responsible for the compliance with legal and official regulations concerning import, delivery, storage and use of the services and deliveries performed by the seller in the country or place of destination as well as in the transit countries as well as responsible for the acquisition of required import and transit documents (custom etc.) as long as those are not exclusively to be provided by the seller due to legal reasons.
- **4.11** All deliveries are subject to correct and due supply of the seller.
- **4.12** If it has been exceptionally agreed upon that the seller is to bear custom or export/import costs of the country of origin/destination or of transit countries, the cost in-crease occurring in between the time of the acceptance of order and delivery of the contractual products transfers to the buyer.

5. Reservation of title

- **5.1** Products remain property of the seller until complete payment of all receivables resulting from the business relationship with the buyer are settled
- **5.2** The reservation of title also persists if single claims of the seller are added to a running account and the account is balanced and confirmed.
- 5.3 The return of reserved products does only represent a withdrawal from the contract, if explicitly declared by the seller in writing. If the seller withdraws from the contract, he/she may claim a reasonable compensation for the duration the products were in possession of and in use by the buser.
- 5.4 (a) The buyer is entitled to use the products owned by the seller in the usual course of business as long as he/she complies with his/her duties resulting from the business relationship with the seller. Not included in the usual course of business is the transfer of claims concerning the purchase price from the buyer to his customer(s); in particular: pawning, mortgage or other encumbrances of the products are prohibited.
- (b) All claims of the buyer resulting from the resale of products owned by the seller are already by now transferred to the seller for security reasons, if applicable in the amount of the co-ownership share. Confirmed receivables resulting from current account agreements the buyer already transfer to the seller at the time of concluding the contract with the seller in the amount of accounts receivable. If the buyer defaults in payment, the seller is entitled to claim the interim return of the products owned by the seller even without withdrawing from the contract and setting an additional grace period at the buyer's expense.
- (c) In the event of processing of products owned by the seller, the seller is to be considered the manufacturer and gains a co-ownership proportionally to the invoiced value of his own products.
- (d) If the product of the buyer is to be considered the final product in the event of attaching or blending of products owned by the seller with goods of the buyer, the co-ownership of the product transfers to the seller in the amount of the invoiced value of his/her own product or the current market value of the final product, if an invoiced value is not existent. In these cases the buyer is to be considered the custodian of the product.
- **5.5** In the event of resale of products owned by the seller, the buyer is obligated to arrange regulations concerning the reservation of title with his customers without revealing the original reservation of title agreed upon with the seller. (Secondary reservation of title)
- 5.6 If the seller has reasonable concerns that the buyer is not fulfilling or will not fulfil his/her duties towards the seller, the buyer is to order his/her customers on demand of the seller to abstain from demands to receiving information about the stock of seller-owned products and receivables transferred to the seller as well as to being handed out documents to enforce transferred receivables. The same applies in case of withdrawal of the direct debit authorization. Access to reserved products by third parties and transferred receivables is to be announced immediately.
- **5.7** If the security value exceeds the claims of the seller by more than 10 %, the seller will release securities on the buyer's request.

6. Warranty, Guarantee

- 6.1 If not individually agreed upon, the seller delivers the product according to the terms stated in the regular product description (catalogues etc.), otherwise according to standard quality. Additional properties of the product to be purchased stated in other publications or advertisements of the seller or his/her suppliers/manufacturers may not be derived by the buyer unless the seller has confirmed those additional properties in writing. Guarantees require an explicit written confirmation by the company management of the seller.
- **6.2** Subject to compliance with inspection and objection obligations of the buyer according to Section 377 German Commercial Code (HGB) in connection with paragraph 6.3 of this agreement, the seller may choose to compensate for defective products between rectification of the defect or new delivery. The seller reserves the right of two rectification attempts. The seller is entitled to re ject the chosen rectification method if rectification , would result in unproportionally high costs and the other method of rectification is possible without significant disadvantages for the buyer. If the rectification fails, the buyer is entitled either to claim a reduction of the purchase price or to withdraw from the contract. The right of the buyer to legally claim compensation for damages or necessary expenses according the law, in addition to withdrawing from the contract, remains unchallenged, except the limitations for claims of the buyer according to paragraph 7 of this agreement.
- **6.3** The defect notice according to Section 377 German Commercial Code (HGB) may only be issued by the buyer in writing. Further legal requirements according to Section 377 German Commercial Code (HGB) remain unchallenged. Regardless of that, guarantee claims of the buyer are excluded if the buyer fails to report obvious defects in writing within one week from the date of delivery until dispatch of the written defect notice.
- **6.4** The delivery of defect-free product for the purpose of rectification generally takes place only in exchange to the return of the defective product.

7. Liability

In cases of contractual or non-contractual liability, the seller compensates for damages or lost expenses according to the following regulations:

- **7.1** The seller is liable to the full amount in cases of intent or gross negligence.
- 7.2 On lack of a property for whose existence the seller has taken over a guarantee or which has been assured to the buyer, the seller is liable for the typical, foreseeable damage which was supposed to be prevented through the guarantee or assurance as long as the lack of the guaranteed/ assured property was caused by intent or gross negligence.
- 7.3 in case of light negligent violation of essential contractual obligations (cardinal obligations), the liability of the seller is limited to the compensation for the typical, foreseeable damage; in case of light violation of non-cardinal obligations, liability of the seller is excluded.
- 7.4 The above mentioned limitations of liability do not apply to claims of the buyer under the Product Liability Act and resulting from harm to life, body and health caused by the seller.
- 7.5 Other legal obligations concerning compensation or exclusion of liability, such as Section 281, paragraph 1, sentence 3 German Civil Code (BGB) remain unchallenged.

8. Force Majeure

In case of events or circumstances, such as natural events, war, labor disputes, raw material and energy shortage, traffic and facilities disturbances, fire and explosion damages, orders of higher authorities whose occurrence are outside the sphere of influence of the seller, even under consideration of careful commercial planning and precaution, and which impair the availability of products from the source from which the seller is supplied so that the seller is not able to fulfil his/her contractual duties (under partial consideration of other internal and external delivery obligations), the seller is (i) relieved from his/her contractual duties for the duration and extend of the disturbance and (ii) is not obligated to obtain the products from third parties. Sentence 1 also applies as long as the events and circumstances make the execution of the respective business sustainably uneconomic for the seller or influence the seller's suppliers. If those events last longer than 3 months the seller is entitled to withdraw from the con-tract.

9. Confidentiality, data protection

9.1 The parties agree to treat all confidential information and industrial secrets of the other party collected within the scope of execution of the con



tract confidentially without temporal limits and to use them only within the scope of executing the contract.

9.2 Both parties comply with data protection regulations. The handling of the business relationship will be sup-ported by a data processing system of the seller, thus data of the buyer will be automatically collected and stored. The buyer will be informed about the storage of his/her data.

10. Industrial property rights

10.1 The buyer is responsible that property rights of third parties are not violated by the seller receiving and using materials of the buyer, such as documentations, data, drafts, planes or other execution instructions provided by the buyer necessary for the execution of the contract, and relieves the seller from all related claims. The buyer bears license fees or costs resulting from the avoidance of such violations of property rights.

10.2 If industrial property rights occur within the scope of the execution of contractual agreements, the buyer is to transfer those rights to the seller if legally possible. If the full transfer of rights is not possible, the buyer grants the seller an exclusive, over-all usage right, unlimited in time and space or, if even this is not possible, a non-exclusive right. Legal regulations which grant the buyer a reasonable compensation for the transfer of rights remain unchallenged.

10.3 The buyer has no property rights towards films, plans, drawings and graphics compiled in the course of the preparation of purchase product. In particular, industrial property rights on those as well as on the contractual products remain with the seller. By full payment of the remuneration, the buyer gains the ownership on the delivered products.

10.4 The seller is entitled to perform or deliver products to third parties, comparable to the products delivered to or compiled for the buyer, in particular films, plans, drawings and graphics. The

seller is entitled to attach an adequate copyright label or label of origin to all contractual products. 10.5 The seller is entitled to use the purchase of

10.5 The seller is entitled to use the purchase of products delivered to the buyer within reason for own advertising and promotion purposes in any form, such as illustrations of products and the place of use at the buyer's facilities in brochures or electronic media. This right does only not apply if the buyer explicitly disagrees to such use by the time of his/her declaration of intent towards concluding the contract.

11. Place of execution, place of jurisdiction, choice of law, severability clause, written form

11.1 Place of payments by the buyer is the company residence of the seller.

11.2 (a) Place of jurisdiction for all claims resulting from or in relation to the respective purchase contract, concerning its conclusion, its effectiveness and execution is the usual place of jurisdiction of the seller or, on request of the seller, the usual place of jurisdiction of the buyer.

(b) If the buyer has his/her residence outside of the EU, all law suits resulting from or in relation to the respective purchase contract, concerning its conclusion, its effectiveness and execution are carried out according to the arbitration regulations of the German Institution for Arbitration (DIS) under exclusion of the legal recourse. Decisions are made by a single arbitrator who has to have a qualification to judgeship and is appointed according to Section 14 of the German DIS Arbitration Code. The place of arbitration is the place of residence of the seller. The language of arbitration is German. The gathering of evidence takes place under application of the valid regulations of the German Civil Code concerning the gathering of evidence.

11.3 German law is applied under exclusion of CISG law (United Nations Convention on Contracts for the International Sale of Goods) as well as the referral regulations of the German International

Civil Law.

11.4 If single regulations of these terms of service are entirely or partially invalid or have legal gaps, the effectiveness of other regulations or parts of regulations remains unchallenged.

11.5 The German version of these terms of service is legally determinative. The publication of a version in another language takes only place for the purpose of easier comprehension.

Your contact persons

for all questions regarding labelling and signs

Sometimes a personal conversation is the best choice. Do you need an individual solution? Do you work with a standard other than DIN? Or maybe you are just seeking professional advice? Please do not hesitate and get in contact with our industry experts!





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